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# Parallel Solid-Phase Synthesis and Structural Characterization of a Library of Highly Substituted Chiral 1,3-Oxazolidines 

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Received June 14, 2000


#### Abstract

The rapid parallel synthesis and characterization of diverse chirally defined 1,3-oxazolidines is reported. Three diversity elements were incorporated in a $6 \times 4 \times 4$ block approach to generate a 96 -member 1,3oxazolidine library. The synthetic route involved initial attachment of six nonracemic phenylglycidols, $(2 S, 3 S)$ $\mathbf{1 A}-\mathbf{C}$ and $(2 R, 3 R)-\mathbf{2 A}-\mathbf{C}$, to $2 \%$ cross-linked polystyrene resin via a chlorodiethylsilane linker (PS-DES), followed by regio- and stereoselective oxirane ring opening with four primary amines (3a-d). The key condensation reaction between the resulting polymer-bound $\beta$-amino alcohols and four aldehydes ( $\mathbf{4 a} \mathbf{a} \mathbf{d}$ ) was found to occur optimally in warm benzene $\left(60^{\circ} \mathrm{C}\right)$ in the presence of anhydrous magnesium sulfate. Cleavage of the oxazolidines from the resin support was achieved with TBAF to give the individual members $(2 R, 4 R, 5 R)$-5Aaa-Cdd and ( $2 S, 4 S, 5 S$ )-6Aaa-Cdd in good to excellent yields $(51-99 \%)$ based on mass recovery. Purities of all these crude products was generally $>85 \%$ (as measured by LCMS). ${ }^{1} \mathrm{H},{ }^{13} \mathrm{C}$ NMR, and 1D difference nOe of the library members confirmed the structural and stereochemical integrity of the substituents around the 1,3-oxazolidine core. The asymmetric induction at C-2 (cis or trans to the C-4 substituent) ratio ranged from 4 to 1 to 49 to 1 across the library. This report highlights the versatility of the 1,3-oxazolidine heterocycle as a scaffold for concise parallel library construction and opens the way for high-throughput screening of such compounds in the biological sphere.


## Introduction

Initial combinatorial strategies, driven by both existing solid-phase methodology and known pharmacophoric structures, focused on oligomeric materials such as peptides, ${ }^{1-3}$ nucleotides, ${ }^{4}$ and oligosaccharides. ${ }^{5}$ However, the poor pharmacokinetic profile of such oligomeric materials has meant that most of today's therapeutic agents are small molecules, and therefore present combinatorial efforts are evolving toward libraries of such derivatives. ${ }^{6,7}$ An approach receiving increasing interest is molecular scaffolding, whereby the synthesis of libraries of compounds occurs on multiply substituted templates that can be selectively and sequentially functionalized. Early templates included purine and triazine structures, ${ }^{8-10}$ monosaccharides,,${ }^{11-13}$ and polycarboxylic acids. ${ }^{14,15}$ In this paper we describe the 1,3-oxazolidine heterocycle as a new scaffold for library synthesis.

1,3-Oxazolidines are remarkably versatile molecules having found use as chiral auxiliaries, ${ }^{16,17}$ as intermediates for more complex chiral heterocycles, ${ }^{18-22}$ and as prodrugs for improving the pharmacokinetic profile of certain $\beta$-amino alcohol pharmacophores. ${ }^{23}$ They are ideally suited as scaffolds for combinatorial library generation because they have a rigid core that possesses four sites for the incorporation of diversity elements and can be synthesized with a high degree

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Figure 1. (A) 1,3-Oxazolidine heterocycle showing the four sites available for diversification. (B) Our initial 1,3-oxazolidine library motif with three points of diversity $\mathbf{R}_{1}-\mathbf{R}_{3}$ at C-4, N-3, and C-2, respectively, and a linker appendage at C-5.
of chiral integrity (Figure 1A). We are exploring a systematic approach to the concise synthesis and characterization of chiral oxazolidine-based libraries, using nonracemic starting materials. Reported herein are our initial studies of the synthesis and characterization of chiral 1,3-oxazolidine libraries substituted at $\mathrm{C}-2, \mathrm{~N}-3$, and $\mathrm{C}-4$ (Figure 1B).

## Results and Discussion

Library Design. The condensation of aldehydes with stereochemically defined $\beta$-amino alcohols under acidic conditions gives rise to oxazolidines where the cis-relationship between substituents at C-2 and C-4 predominates. ${ }^{17,24-27}$ This stereoselectivity arises from thermodynamic control imposed during ring closure that involves a rapid equilibrium via an open-chain iminium ion. ${ }^{28-30}$ We sought to exploit this known asymmetric induction at C-2 by coupling it with homochiral $\beta$-amino alcohol precursors such that the assembled 1,3-oxazolidines libraries possess high levels of diastereomeric purity. The general synthetic approach is shown in Scheme 1.

Scheme 1. (A) Synthetic Route to the
( $2 R, 4 R, 5 R$ )-Oxazolidine Library 5Aaa-Cdd and (B) Synthetic Route to the ( $2 S, 4 S, 5 S$ )-Oxazolidine Library 6Aaa-Cdd ${ }^{a}$




${ }^{a}$ Reagents and conditions: (a) PS-DES resin ( $1.58 \mathrm{mmol} / \mathrm{g}$ ), 1,3-dichloro-5,5-dimethylhydandtoin (3 equiv), phenylglycidol 1A-C or 2A-C (3 equiv), imidazole (4 equiv), $\mathrm{CH}_{2} \mathrm{Cl}_{2}$, rt , 4 h ; (b) resin-supported oxiranes ( $0.2-0.4$ mmol ), ethanol:amine (3a-d) (1:1) (2 mL), sealed tube, $70^{\circ} \mathrm{C}$, 48 h ; (c) resin-supported $\beta$-amino alcohols, aldehyde (4a-d) (25 equiv), benzene, $\mathrm{MgSO}_{4}$, sealed tube, $60^{\circ} \mathrm{C}$; (d) resin-supported 1,3-oxazolidines, TBAF (1 M in THF, 3 equiv), THF, rt, 4 h .




Figure 2. Diversity elements $\mathbf{R}^{\mathbf{1}}, \mathbf{R}^{\mathbf{2}}$, and $\mathbf{R}^{\mathbf{3}}$ incorporated into the 1,3-oxazolidine library 5Aaa-Cdd and 6Aaa-Cdd by means of a $6 \times 4 \times 4$ block strategy. Substituted phenylglycidols 1A-C and $\mathbf{2 A - C}$, primary amines 3a-d, and aldehydes 4a-d.

The first stage in library construction involved the utilization of nonracemic substituted trans 3-phenylglycidol derivatives $(2 S, 3 S)-\mathbf{1} \mathbf{A}-\mathbf{C}$ and $(2 R, 3 R)-\mathbf{2 A}-\mathbf{C}$ that incorporate both the first diversity element $\mathbf{R}^{1}$ and a locus for attachment to the resin support (Figure 2). Regio- and stereoselective ring opening of these derivatives ${ }^{31}$ is the key to establishing the chirality at C-4 (and hence C-2) and C-5 of the final oxazolidine library members. Furthermore, by exploiting enantiomeric epoxide antipodes $(2 S, 3 S)-\mathbf{1 A}-\mathbf{C}$ and $(2 R, 3 R)$ $\mathbf{2 A} \mathbf{- C}$ as starting points for the synthesis, the diversity of a racemic mixture is coupled to the benefits of having enantiomerically pure final compounds.

Nonracemic phenylglycidols are available either commercially or via Sharpless epoxidation ${ }^{32}$ of the corresponding allylic alcohols. Initially we considered performing the Sharpless epoxidation on a resin-supported allylic alcohol. However, it has been reported that this reaction does not transfer well to heterogeneous conditions. ${ }^{33}$ Therefore, in the cases where the phenylglycidol could not be obtained commercially, the chiral epoxidation was performed routinely in solution.

Selection of the amine and aldehyde building blocks, for incorporation of the $\mathbf{R}^{\mathbf{2}}$ and $\mathbf{R}^{\mathbf{3}}$ diversity elements, respectively, required optimization studies. The regio- and stereoselective opening of the glycidols (protected as their TBDMS ethers) in solution was shown to be a general reaction that was successful using either unbranched or branched aliphatic primary amines, benzylic amines, as well as anilines by utilizing Crotti's method. ${ }^{34}$ As predicted, ${ }^{31}$ the primary amines attack the oxiranes at the benzylic carbon, as determined by ${ }^{13} \mathrm{C}$ NMR and ${ }^{1} \mathrm{H}$ NMR spectroscopy, to generate $\beta$-amino alcohols with almost complete regioselectivity (see Experimental Section).

The condensation reaction between the $\beta$-amino alcohols and aldehydes to form 1,3-oxazolidines is acid-catalyzed; therefore, a number of conditions were explored, including solvent ( EtOH , benzene, toluene, $\mathrm{CHCl}_{3}, \mathrm{CH}_{2} \mathrm{Cl}_{2}$ ), acids (PPTS, p-TSA, $\mathrm{CH}_{3} \mathrm{SO}_{2} \mathrm{H}$ ), dehydrating agents $\left(\mathrm{MgSO}_{4}, 4\right.$ $\AA$ molecular sieves), and temperature ( $25^{\circ} \mathrm{C}$ and reflux). The mildest conditions applicable for the condensation reaction were found to be anhydrous $\mathrm{MgSO}_{4}$ in benzene at $60^{\circ} \mathrm{C}$.

The optimization studies also refined the amines and aldehydes that could be incorporated into the library. Aromatic aldehydes were found to be unsuitable building blocks because they require particularly harsh condensation conditions (longer reaction times and higher temperatures) that concomitantly lead to product and starting material decomposition. In addition, anilines were discarded because the ring closure proceeds in both low yields and with poor discrimination of the two diastereoisomers at C-2. Therefore, it was ascertained that the ideal combination of building blocks was comprised of unbranched, branched aliphatic, or benzylic amines (3a-d) coupled with branched or unbranched aliphatic aldehydes (4a-d) (Figure 2).

The next challenge was to establish a suitable linker strategy. Two important aspects were taken into consideration. While phenylglycidol 2A has previously been coupled to halo-substituted resins via the use of NaH with no evidence of chiral scrambling, ${ }^{35}$ a concern that glycidols 1B-C and 2B-C ( $\mathrm{R}=\mathrm{NO}_{2}$ or Br ) may be unstable to strong bases, being susceptible to the Payne rearrangement, ${ }^{36}$ meant that such conditions were avoided during attachment to the polymer. Furthermore, 1,3-oxazolidines are sensitive to acidic conditions, thus precluding the selection of acid-labile linkers such as Wang, Barlos, ${ }^{37}$ or Ellman's ${ }^{38}$ which would be problematic during the cleavage step. Therefore we selected $2 \%$ cross-linked polystyrene derivatized with chlorodiethylsilane as the polymer support (PS-DES), ${ }^{39}$ rationalizing that cleavage with TBAF would be a suitably mild and orthogonal method.

Table 1. Characterization of the $(2 R, 4 R, 5 R)-1,3$-Oxazolidine Library 5Aaa-Cdd

| entry | $\mathrm{R}_{1}$ | $\mathrm{R}_{2}$ | $\mathrm{R}_{3}$ | yield ${ }^{a} / \%$ | purity ${ }^{\text {b }} / \%$ | ratio ${ }^{\text {c }} 2 R: 2 S$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 5Aaa | H | benzyl | isopropyl | 92 | >98 | 80:20 |
| 5Aab | H | benzyl | hexyl | 69 | 95 | >90:10 |
| 5Aac | H | benzyl | cyclohexyl | 59 | >98 | 83:17 |
| 5Aad | H | benzyl | 2,2,4-(Me) $3_{3}$-pentyl | 67 | 68 | ND |
| 5Aba | H | hexyl | isopropyl | 64 | >98 | 92:8 |
| 5Abb | H | hexyl | hexyl | 82 | 87 | 96:4 |
| 5Abc | H | hexyl | cyclohexyl | 68 | >98 | 92:8 |
| 5Abd | H | hexyl | 2,2,4-(Me) $3_{3}$-pentyl | 59 | 54 | ND |
| 5Aca | H | isobutyl | isopropyl | 81 | >98 | 84:16 |
| 5Acb | H | isobutyl | hexyl | 70 | >98 | >95:5 |
| 5Acc | H | isobutyl | cyclohexyl | 65 | >98 | 83:17 |
| 5Acd | H | isobutyl | 2,2,4-(Me) $3_{3}$-pentyl | 59 | 84 | ND |
| 5Ada | H | 4-MeO-benzyl | isopropyl | 70 | $>98$ | 81:19 |
| 5Adb | H | 4-MeO-benzyl | hexyl | 70 | >98 | 89:11 |
| 5Adc | H | 4-MeO-benzyl | cyclohexyl | 60 | >98 | 82:18 |
| 5Add | H | 4-MeO-benzyl | 2,2,4-(Me) $3_{3}$-pentyl | 50 | 54 | ND |
| 5Baa | $\mathrm{NO}_{2}$ | benzyl | isopropyl | 82 | >98 | 94:6 |
| 5Bab | $\mathrm{NO}_{2}$ | benzyl | hexyl | 77 | $>98$ | >98:2 |
| 5Bac | $\mathrm{NO}_{2}$ | benzyl | cyclohexyl | 79 | $>98$ | 87:13 |
| 5Bad | $\mathrm{NO}_{2}$ | benzyl | 2,2,4-(Me) $3_{3}$-pentyl | 85 | >98 | >95:5 |
| 5Bba | $\mathrm{NO}_{2}$ | hexyl | isopropyl | 97 | >98 | 84:16 |
| 5Bbb | $\mathrm{NO}_{2}$ | hexyl | hexyl | 89 | >98 | 94:6 |
| 5Bbe | $\mathrm{NO}_{2}$ | hexyl | cyclohexyl | 72 | >98 | 97:3 |
| 5Bbd | $\mathrm{NO}_{2}$ | hexyl | 2,2,4-(Me) $3_{3}$-pentyl | 83 | $>98$ | 88:12 |
| 5Bca | $\mathrm{NO}_{2}$ | isobutyl | isopropyl | 84 | $>98$ | 83:17 |
| 5Bcb | $\mathrm{NO}_{2}$ | isobutyl | hexyl | 85 | >98 | >98:2 |
| 5Bcc | $\mathrm{NO}_{2}$ | isobutyl | cyclohexyl | 92 | >98 | 87:13 |
| 5Bcd | $\mathrm{NO}_{2}$ | isobutyl | 2,2,4-(Me) $3_{3}$-pentyl | 63 | >98 | >95:5 |
| 5Bda | $\mathrm{NO}_{2}$ | 4-MeO-benzyl | isopropyl | 63 | >98 | 94:6 |
| 5Bdb | $\mathrm{NO}_{2}$ | 4-MeO-benzyl | hexyl | 65 | $>98$ | 96:4 |
| 5Bdc | $\mathrm{NO}_{2}$ | 4-MeO-benzyl | cyclohexyl | 92 | >98 | 94:6 |
| 5Bdd | $\mathrm{NO}_{2}$ | 4-MeO-benzyl | 2,2,4-(Me) $3_{3}$-pentyl | 64 | 81 | >95:5 |
| 5Caa | Br | benzyl | isopropyl | 55 | >98 | 79:21 |
| 5Cab | Br | benzyl | hexyl | 99 | 95 | >95:5 |
| 5Cac | Br | benzyl | cyclohexyl | 71 | $>98$ | 85:15 |
| 5Cad | Br | benzyl | 2,2,4-(Me) $3_{3}$-pentyl | 94 | 88 | 99:1 |
| 5Cba | Br | hexyl | isopropyl | 68 | >98 | >98:2 |
| 5 Cbb | Br | hexyl | hexyl | 94 | $>98$ | 96:4 |
| 5 Cbc | Br | hexyl | cyclohexyl | 87 | >98 | 89:11 |
| 5Cbd | Br | hexyl | 2,2,4-(Me) $3_{3}$-pentyl | 91 | 91 | ND |
| 5 Cca | Br | isobutyl | isopropyl | 84 | >98 | 89:11 |
| 5 Ccb | Br | isobutyl | hexyl | 95 | $>98$ | >98:2 |
| 5 Ccc | Br | isobutyl | cyclohexyl | 99 | 87 | 78:22 |
| 5 Ccd | Br | isobutyl | 2,2,4-(Me) $3_{3}$-pentyl | 99 | >98 | ND |
| 5Cda | Br | 4-MeO-benzyl | isopropyl | 94 | >98 | 81:19 |
| 5 Cdb | Br | 4-MeO-benzyl | hexyl | 92 | >98 | 94:6 |
| 5 Cdc | Br | 4-MeO-benzyl | cyclohexyl | 80 | $>98$ | 86:14 |
| 5Cdd | Br | 4-MeO-benzyl | 2,2,4-(Me) $3_{3}$-pentyl | 89 | 80 | ND |

[^1] NMR.

Library Synthesis. Parallel solid-phase synthesis of the 1,3-oxazolidine libraries was initiated by the coupling of each enantiomer of the trans 3-phenylglycidol derivatives ( $2 S, 3 S$ )$\mathbf{1 A - C}$ and $(2 R, 3 R)-\mathbf{2 A}-\mathbf{C}$ onto the PS-DES resin in its chlorinated form (Scheme 1). ${ }^{39}$ The direct attachment of $(2 S, 3 S)-\mathbf{1 A}-\mathbf{C}$ and $(2 R, 3 R)-\mathbf{- 2 A}-\mathbf{C}$ can also be achieved via Wilkinson's catalyst mediated alcoholysis of the polymerbound trialkylsilane. ${ }^{40}$ However, the purities of the final oxazolidine compounds (isolated after cleavage from the resin) were higher using the former procedure. The derivatization of the PS-DES resin with the oxirane was monitored by gel-phase ${ }^{13} \mathrm{C}$ NMR according to the procedure described by Lorgé and co-workers ${ }^{41}$ and typically proceeded in up to $97 \%$ completion.

The regio- and stereoselective opening of these polymerbound oxiranes was then performed in parallel by heating
the resin-supported glycidols at $70^{\circ} \mathrm{C}$ in the presence of the amines (3a-d) in ethanol. Subsequent condensation of the polymer-bound $\beta$-amino alcohols with aliphatic aldehydes (4a-d) using $\mathrm{MgSO}_{4}$ in benzene ( $60{ }^{\circ} \mathrm{C}$ ) led to the $1,3-$ oxazolidines, confirmed by the presence of the characteristic signal of C-2 at ca. 99 ppm in the gel-phase ${ }^{13} \mathrm{C}$ NMR spectrum.

The cleavage of the PS-DES-supported 1,3-oxazolidines was performed with TBAF in THF at room temperature. Although the reaction with pyridine-HF complex was also successful, the lability of some library members toward acidic aqueous medium prompted the choice of the fluoridemediated cleavage for the whole library. At this stage all the library members (5Aaa-Cdd and 6Aaa-Cdd) were characterized in their crude forms by ${ }^{1} \mathrm{H}$ NMR and by liquidchromatography coupled to a mass spectrometer (LCMS).

Table 2. Characterization of the ( $2 S, 4 S, 5 S$ )-1,3-Oxazolidine Library 6Aaa-Cdd

| entry | $\mathrm{R}_{1}$ | $\mathrm{R}_{2}$ | $\mathrm{R}_{3}$ | yield ${ }^{\prime} \%$ | purity ${ }^{\text {b }} / \%$ | ratio $^{c} 2 S: 2 R$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 6Aaa | H | benzyl | isopropyl | 51 | >98 | 85:15 |
| 6Aab | H | benzyl | hexyl | 64 | 95 | >9:1 |
| 6Aac | H | benzyl | cyclohexyl | 55 | >98 | 84:16 |
| 6Aad | H | benzyl | 2,2,4-(Me) $3_{3}$-pentyl | 55 | 91 | >95:5 |
| 6Aba | H | hexyl | isopropyl | 55 | >98 | >95:5 |
| 6Abb | H | hexyl | hexyl | 59 | 90 | 94:6 |
| 6Abc | H | hexyl | cyclohexyl | 64 | >98 | 94:6 |
| 6Abd | H | hexyl | 2,2,4-(Me) $3_{3}$-pentyl | 51 | 29 | ND |
| 6Aca | H | isobutyl | isopropyl | 71 | >98 | 91:9 |
| 6Acb | H | isobutyl | hexyl | 65 | >98 | 92:8 |
| 6Acc | H | isobutyl | cyclohexyl | 69 | >98 | 89:11 |
| 6Acd | H | isobutyl | 2,2,4-(Me) $3_{3}$-pentyl | 69 | >85 | ND |
| 6Ada | H | 4-MeO-benzyl | isopropyl | 62 | $>98$ | 81:19 |
| 6Adb | H | 4-MeO-benzyl | hexyl | 54 | >98 | 95:5 |
| 6Adc | H | 4-MeO-benzyl | cyclohexyl | 73 | >98 | 83:17 |
| 6Add | H | 4-MeO-benzyl | 2,2,4-(Me) $3_{3}$-pentyl | 61 | >90 | >95:5 |
| 6Baa | $\mathrm{NO}_{2}$ | benzyl | isopropyl | 66 | >98 | 9:1 |
| 6Bab | $\mathrm{NO}_{2}$ | benzyl | hexyl | 78 | $>98$ | 96:4 |
| 6Bac | $\mathrm{NO}_{2}$ | benzyl | cyclohexyl | 70 | $>98$ | 9:1 |
| 6Bad | $\mathrm{NO}_{2}$ | benzyl | 2,2,4-(Me) $3_{3}$-pentyl | 65 | >98 | 93:7 |
| 6Bba | $\mathrm{NO}_{2}$ | hexyl | isopropyl | 75 | >98 | 9:1 |
| 6Bbb | $\mathrm{NO}_{2}$ | hexyl | hexyl | 97 | >95 | 98:2 |
| 6Bbc | $\mathrm{NO}_{2}$ | hexyl | cyclohexyl | 63 | >98 | 96:4 |
| 6Bbd | $\mathrm{NO}_{2}$ | hexyl | 2,2,4-(Me) $3_{3}$-pentyl | 74 | >95 | 98:2 |
| 6Bca | $\mathrm{NO}_{2}$ | isobutyl | isopropyl | 74 | >98 | 79:11 |
| 6Bcb | $\mathrm{NO}_{2}$ | isobutyl | hexyl | 82 | >98 | >98:2 |
| 6 Bcc | $\mathrm{NO}_{2}$ | isobutyl | cyclohexyl | 72 | >98 | 84:16 |
| 6Bcd | $\mathrm{NO}_{2}$ | isobutyl | 2,2,4-(Me) $3_{3}$-pentyl | 87 | >98 | 98:2 |
| 6Bda | $\mathrm{NO}_{2}$ | 4-MeO-benzyl | isopropyl | 74 | 81 | 92:8 |
| 6Bdb | $\mathrm{NO}_{2}$ | 4-MeO-benzyl | hexyl | 79 | 94 | 95:5 |
| 6Bde | $\mathrm{NO}_{2}$ | 4-MeO-benzyl | cyclohexyl | 74 | 93 | 9:1 |
| 6Bdd | $\mathrm{NO}_{2}$ | 4-MeO-benzyl | 2,2,4-(Me) $3_{3}$-pentyl | 72 | >90 | >95:5 |
| 6Caa | Br | benzyl | isopropyl | 70 | >98 | 78:22 |
| 6 Cab | Br | benzyl | hexyl | 74 | >95 | 93:7 |
| 6 Cac | Br | benzyl | cyclohexyl | 75 | >98 | 84:16 |
| 6Cad | Br | benzyl | 2,2,4-(Me) $3_{3}$-pentyl | 90 | >98 | ND |
| 6Cba | Br | hexyl | isopropyl | 94 | >95 | 91:9 |
| 6 Cbb | Br | hexyl | hexyl | 80 | >95 | 95:5 |
| 6Cbe | Br | hexyl | cyclohexyl | 76 | >98 | 89:11 |
| 6Cbd | Br | hexyl | 2,2,4-(Me) $3_{3}$-pentyl | 77 | >90 | ND |
| 6 Cca | Br | isobutyl | isopropyl | 67 | >98 | 87:13 |
| 6 Ccb | Br | isobutyl | hexyl | 81 | $>98$ | 94:6 |
| 6 Ccc | Br | isobutyl | cyclohexyl | 74 | >98 | 86:14 |
| 6 Ccd | Br | isobutyl | 2,2,4-(Me) $3_{3}$-pentyl | 78 | >98 | 98:2 |
| 6 Cda | Br | 4-MeO-benzyl | isopropyl | 71 | >98 | 84:16 |
| 6 Cdb | Br | 4-MeO-benzyl | hexyl | 90 | >98 | 94:6 |
| 6 Cdc | Br | 4-MeO-benzyl | cyclohexyl | 75 | $>98$ | 82:18 |
| 6Cdd | Br | 4-MeO-benzyl | 2,2,4-(Me) $3_{3}$-pentyl | 78 | >98 | ND |

${ }^{a}$ Based on mass recovery of the crude product after cleavage from the PS-DES resin. ${ }^{b}$ Determined by LCMS. ${ }^{c}$ Determined by ${ }^{1} \mathrm{H}$ NMR.

In addition, the 5Aaa-Cdd sub-library was also characterized by ${ }^{13} \mathrm{C}$ NMR.

This facile and concise route generates the 1,3-oxazolidines in good yield-( $2 R, 4 R 5 R$ )-5Aaa-Cdd 50-99\% (mean yield $78 \%$ ); (2S,4S,5S)-6Aaa-Cdd 51-97\% (mean yield 71.4\%)and excellent purity following the cleavage step (determined by ${ }^{1} \mathrm{H},{ }^{13} \mathrm{C}$ NMR, and LCMS) (see Tables 1 and 2).

The branched aldehyde $\mathbf{4 d}$ was the only building block that caused any problems during library construction, reflected in purities of $<85 \%$ for some of its oxazolidine derivatives (5Aad, 5Abd, 5Acd, 5Add, 5Bdd, 5Cdd, and 6Abd). Although the source of the poor yield has not been thoroughly investigated, it may be a result of either insufficient time for the condensation reaction or increased sensitivity to the TBAF cleavage reaction.

Library Analysis. There were a number of issues that needed resolving once the completed library was in hand, all of which were related to the structural integrity of the individual library members. First, how regio- and stereoselective was the aminolysis of the polymer-supported glycidol derivatives, especially because no reagents were utilized to assist the regioselective ring-opening process. Second, what is the relative proportion of the cis C-2 and C-4 relationship vide supra. To help answer these questions, samples of each member of the library were analyzed by a combination of NMR techniques, establishing the relative stereochemistry of the subsituents at C-2, C-4, and C-5 around the oxazolidine ring.

Interestingly, the presence of any oxazolidine resulting from the ring closure of the minor regioisomer of the $\beta$-amino


Figure 3. ${ }^{1} \mathrm{H}$ NMR assignments for the ring protons of 1,3 oxazolidines derived from regioisomeric $\beta$-amino alcohol precursors.
alcohols (generated from incomplete regioselectivity during aminolysis of the glycidols) was barely detectable by ${ }^{1} \mathrm{H}$ NMR (less than 2\%). A model 1,3-oxazolidine 7b, derived from this minor regioisomer, was prepared (synthesized using an L-serine derivative as the starting material), and the ${ }^{1} \mathrm{H}$ NMR assignments for the ring protons $\mathrm{H}-2, \mathrm{H}-4$, and $\mathrm{H}-5$ were compared with those of the major isomer 7a (synthesized in solution via Crotti's ${ }^{34}$ regioselective aminolysis procedure). This allowed the key issue of regioselectivity in the aminolysis reaction to be established unambiguously (Figure 3).

For example, the H-4 signal typically appears at 4.0 ppm when the nitrogen is attached to the benzylic position (as with $7 \mathbf{a}$ ) while the corresponding chemical shift of $\mathrm{H}-5$ is 5.0 ppm for oxazolidine 7b (which bears the oxygen at that position). The difference between the chemical shift of the $\mathrm{H}-5$ proton is also large (ca. 0.5 ppm ), but is not as useful a probe because of the presence of other signals that may appear in this region. The difference between the $\mathrm{H}-2$ signals of the regioisomers is marginal (ca. 0.1 ppm ) and therefore is not definitive. These data were also supported by existing literature describing related 1,3-oxazolidine compounds. ${ }^{28,30}$

Inspection of the ${ }^{1} \mathrm{H}$ NMR spectra of all the crude library members (5Aaa-Cdd and 6Aaa-Cdd) reveals a small signal at $5.0-5.2 \mathrm{ppm}$, corresponding to the benzylic proton of the minor regioisomer of the oxazolidine (H-5). Therefore, it can be stated that the opening of the polymer-bound epoxides with primary amines $\mathbf{3 a}$-d was indeed highly regioselective for the benzylic position. ${ }^{28,30}$

Although amine-mediated oxirane opening is expected to proceed via an $S_{\mathrm{N}} 2$-mechanism, the benzylic group may stabilize the carbocation generated by the $S_{\mathrm{N}} 1$ route, leading to stereochemical scrambling at the benzylic carbon (C-3) of the resultant $\beta$-amino alcohols. Thus, we closely looked at the possible presence of stereoisomers at the C-4 benzylic position within the oxazolidine library. The dihedral angle between $\mathrm{H}-4$ and $\mathrm{H}-5$ on the oxazolidine ring should be around $15^{\circ}$ for the proposed cis- 4,5 substitution, whereas it would be approximatively $110^{\circ}$ for the corresponding epimer at the position 4 (trans-4,5). The observed coupling constant displayed between $\mathrm{H}-4$ and $\mathrm{H}-5$ throughout the library members is consistently 8 Hz , and therefore, according to the Karplus correlation, the most likely configuration of our library corresponds to the protons on $\mathrm{C}-4$ and $\mathrm{C}-5$ having a cis relationship. Our data are also in agreement with NMR data for closely related 1,3-oxazolidin-2-ones where it was found that the coupling constants were larger for the cis than the trans system. ${ }^{42,43}$ Our observations also support the notion that the polymer-supported epoxide ring opening was both regio- and stereoselective, and that the final oxazolidine


5Aca
Figure 4. Relative stereochemistry assignment based on nOe contacts (highlighted by arrows) betweeen H-2, H-4, H-5, and the benzylic protons attached to $\mathrm{N}-3$ for the 1,3-oxazolidine 5Aca.
libraries are chirally defined, as required. This then allows not only an assignment of the relative stereochemistry of each library, but the absolute stereochemistry based on the known enantioselectivity of the Sharpless epoxidation reaction.

Comparison of the ${ }^{1} \mathrm{H}$ NMR spectra of the crude oxazolidine products with existing literature data indicated that the ratio of the two corresponding diastereoisomers at the C-2 position varied from $4: 1$ to 49:1, always in favor of the most thermodynamically stable all-cis isomer. ${ }^{26}$ A notable difference is observed between the chemical shifts of the $\mathrm{H}-2$ protons of the isomeric species, the one situated syn to the nitrogen lone pair being the more deshielded and hence downfield (ca. 0.5 ppm ). Additional information about the configuration of the substituents around the five-member ring was also obtained by 1D difference nuclear Overhausser enhancement (nOe) experiments. We chose the oxazolidine $\mathbf{5 A c a}$ as the model compound because it contains a significant proportion ( $15 \%$ ) of what was considered to be its C-2 epimer based on 1D ${ }^{1} \mathrm{H}$ NMR analysis (Figure 4). This gave us an ideal opportunity to simultaneously investigate the relative environment of the ring protons of these two diastereomers under identical conditions. For the major component 5Aca, a strong nOe signal was observed between H-4 and H-5, again supporting the 4,5-cis relationship vide supra. Moreover, an nOe contact was also found between H-4 and H-2, confirming an all-cis structure for 5Aca. For the minor diastereoisomer epi-5Aca, the 4,5-cis relationship was also confirmed by an nOe contact between H-4 and H-5. However, no nOe was observed between either H-4 and H-2 or H-5 and H-2. These data support the fact that epi-5Aca is the corresponding $\mathrm{C}-2$ epimer and validate our initial assignment. Finally, there is a significant nOe contact between H-4 and the methylene protons attached to N-3. This supports the previously observed phenomenon that substituents at N-3 adopt an equatorial geometry trans to the cis C-2 and C-4 substituents. ${ }^{25,26,30,44}$ Consequently, each library member is constituted of mainly one diastereoisomer (the cis-2,4), together with a small amount of the other diastereoisomer (trans-2,4), with the substituent on $\mathrm{N}-3$ adopting a trans-relative geometry to the substituents on C-2 and C-4. The presence of any other isomers of these oxazolidines (as a result of the incomplete regio- and stereoselectivity of the epoxide aminolysis reaction) is not significant.

## Conclusion

We have described a concise and stereocontrolled method for the solid-phase synthesis of a highly functionalized and chirally defined 96 -member library of 1,3-oxazolidines. This
process involves facile parallel chemistry that leads to molecules in excellent yield and purity. Three centers of molecular diversity have been identified: the substituted phenyl ring at $\mathrm{C}-4$, the substituent on the $\mathrm{N}-3$ nitrogen, and the alkyl group at C-2. These molecules are at present undergoing screening for biological activity.

## Experimental Section

General Methods. Reagents were obtained from SigmaAldrich Co. (Milwaukee, WI). PS-DES resin was purchased at Argonaut Technologies (Santa Carlos, CA). (2S,3S)-trans-3-Phenyloxirane-2-methanol $\mathbf{1 A}$ and $(2 R, 3 R)$-trans-3-phen-yloxirane-2-methanol 2A were purchased from Fluka. (2S,3S)-(-)-3-(4-nitrophenyl)glycidol 1B and $(2 R, 3 R)-(+)-3-(4-$ nitrophenyl)glycidol 2B were provided by Aldrich Chemical Co. (Milwaukee, WI). Usual solvents were obtained from Fisher and were used as received. Anhydrous dimethylformamide (DMF), benzene, and toluene, were obtained from Aldrich in SureSeal bottles, which were conserved under positive argon pressure. Tetrahydrofuran (THF) was distilled from sodium/benzophenone ketyl under argon. Methylene chloride was continuously distilled from calcium hydride. Unless otherwise stated, reactions were carried out in flamedried glassware under an atmosphere of argon. Reagents and solvents were transferred with plastic syringes and ovendried needles. Large scale solid-phase reactions were performed in peptide-flasks fritted glass tubes equipped for vacuum filtration (ChemGlass Inc., Vineland, NJ) and were agitated with a Ika-Vibrax-Vxr shaker (Germany). Small scale parallel solid-phase reactions were performed using a Syro Manual System (MultiSyntech, Germany). Flash chromatographies were performed on E. Merck 60 230-400 mesh silica gel. Thin-layer chromatographies were performed on 0.25 mm E. Merck silica gel $60 \mathrm{~F}_{254}$ plates and visualized by UV ( 254 nm ) and/or cerium ammonium molybdate. Infrared (IR) spectra were recorded on a Pelkin-Elmer series 1600 FT-IR spectrometer, and the significant bands were reported in $\mathrm{cm}^{-1}$ only. Nuclear magnetic resonance (NMR) spectra were recorded either at 500 or 400 MHz for ${ }^{1} \mathrm{H}$ and at the respective frequencies for ${ }^{13} \mathrm{C}$ on a Bruker AMX-500 or AMX-400 instrument. LC/MS were performed using a Micromass LCT mass spectrometer operating in electrospray ionization mode with a resolution of 5000 . The sample solution was infused into the mass spectrometer at $100 \mu \mathrm{~L} /$ min in a water/acetonitrile/formic acid mobile phase under a 4 min gradient. The sample cone voltage was maintained at 40 V and gave approximately the same molecular ion intensities.

Asymmetric Epoxidation. (2S,3S)-(-)-3-(Bromophenyl)glycidol 1C and (2R,3R)-(+)-3-(4-bromophenyl)glycidol 2C were prepared by the procedure described by Sharpless et al. ${ }^{45}$ All the spectroscopic data and optical rotations were in agreement with the literature values. 1C: Lit. ${ }^{45}[\alpha]^{25}{ }_{\mathrm{D}}$ : $-35.2^{\circ}\left(c=2, \mathrm{CHCl}_{3}\right)$; obtained: $-34.1^{\circ}\left(c=2, \mathrm{CHCl}_{3}\right)$. 2C: Lit. ${ }^{45}[\alpha]^{25}$ D: $+35.2^{\circ}\left(c=2, \mathrm{CHCl}_{3}\right)$; obtained: $+33.5^{\circ}$ ( $c=2, \mathrm{CHCl}_{3}$ ).

Solution-Phase Optimization Studies. 1. Amine-Mediated Oxirane Opening. ${ }^{34}$ Benzylamine ( $74 \mu \mathrm{~L} ; 0.68 \mathrm{mmol}$ ) was syringed into a mixture of ( $2 S, 3 S$ )-trans-3-phenyl-2-
[(tert-butyldimethylsilyl)oxy]oxirane ( $36 \mathrm{mg} ; 0.14 \mathrm{mmol}$ ) and $\mathrm{LiClO}_{4}(660 \mathrm{mg} ; 6 \mathrm{mmol})$ in 1 mL of dry $\mathrm{CH}_{3} \mathrm{CN}$ at $55^{\circ} \mathrm{C}$ under argon. The mixture was allowed to stir at this temperature for 2 h and cooled to room temperature. Water was added, and the aqueous layer was extracted with diethyl ether. The combined organic extracts were dried over $\mathrm{Na}_{2}-$ $\mathrm{SO}_{4}$ and evaporated to dryness. The crude oil was passed through a small silica gel pad eluting with hexane:EtOAc (8:2) to give 44 mg ( $87 \%$ ) of a colorless oil. Both ${ }^{1} \mathrm{H}$ and ${ }^{13} \mathrm{C}$ NMR data were in agreement with the exclusive addition at the $\mathrm{C}-3$ position. ${ }^{46}$ The other regioisomer of this $\beta$-amino alcohol was synthesized in a straightforward manner from an advanced intermediate described in the literature. ${ }^{47}$
2. Typical Condensation of $\beta$-Amino Alcohol with Aldehyde in Solution. A solution of $(2 R, 3 R)$-3-phenyl-2-benzylamino-propan-(tert-butyldimethylsilyl)oxy]-ol ( 18 mg ; $0.048 \mathrm{mmol})$ in dry benzene $(500 \mu \mathrm{~L})$ was stirred in the presence of isobutyraldehyde ( $44 \mu \mathrm{~L} ; 0.48 \mathrm{mmol}$ ) and anhydrous $\mathrm{MgSO}_{4}(30 \mathrm{mg})$ for 3 h at $60^{\circ} \mathrm{C}$. The mixture was filtered through Celite, and the filtrate was concentrated under reduced pressure. The crude oil was purified by semiprep TLC ( 0.5 mm ) eluting with hexane: $\mathrm{EtOAc}: \mathrm{Et}_{3} \mathrm{~N}$ ( $85: 14: 1$ ) to give $12 \mathrm{mg}(59 \%)$ of the desired oxazolidine. The other regioisomer of this oxazolidine was obtained using the same procedure on the corresponding $\beta$-amino alcohol regioisomer (see Figure 3).

Library Synthesis. Attachment of the Glycidols [(2S,3S)-1A-C and (2R,3R)-2A-C)] to the PS-DES Resin. ${ }^{39}$ In a dry peptide-flask under argon, PS-DES resin ( $1.2 \mathrm{~g} ; 1.58 \mathrm{mmol} /$ g) was treated with a solution of freshly recrystallized 1,3-dichloro-5,5-dimethylhydantoin ( $1.1 \mathrm{~g} ; 5.7 \mathrm{mmol}$ ) in 10 mL of anhydrous $\mathrm{CH}_{2} \mathrm{Cl}_{2}$. The reaction mixture was vortexed for 1.5 h , and the resin was filtered and then washed with dry $\mathrm{CH}_{2} \mathrm{Cl}_{2}(3 \times 10 \mathrm{~mL})$ and THF $(3 \times 10 \mathrm{~mL})$ under argon. After a short period under vacuum ( 15 min ), the resin was treated immediately with a solution of the substituted phenyloxiranemethanol $(2 S, 3 S)$ - $\mathbf{1 A - C}$ and $(2 R, 3 R)-\mathbf{2 A}-\mathbf{C}(5.7$ mmol ) and imidazole ( 450 mg ; 6.6 mmol ) in 10 mL of dry $\mathrm{CH}_{2} \mathrm{Cl}_{2}$. The resulting slurry was allowed to vortex for 4 h at $25^{\circ} \mathrm{C}$. The mixture was then filtered, and the resin was washed with DMF $(3 \times 5 \mathrm{~mL})$, DMF: $\mathrm{H}_{2} \mathrm{O}(1: 1)(3 \times 5 \mathrm{~mL})$, THF: $\mathrm{H}_{2} \mathrm{O}(1: 1)(3 \times 5 \mathrm{~mL})$, and THF $(3 \times 5 \mathrm{~mL})$. The resin was dried under vacuum until the weight was judged constant ( 18 h ), i.e., $1.48 \mathrm{~g}(97 \%$, based on weight increase).

Solid-Phase Aminolysis of PS-Supported Epoxides. The phenyloxiranemethanol derivatives resins ( 310 to 330 mg ; 0.2 to 0.4 mmol ) were placed individually in $16 \times 100$ Pyrex screw cap tubes (Science Products) equipped with small magnetic stir-bars $(1.5 \times 8 \mathrm{~mm})$ and treated with 2 mL of a mixture of absolute EtOH:amine (3a-d) (1:1). The tubes were placed in the Syro Multisyntech manual synthesizer and stirred at intervals ( $30 \mathrm{~s} / \mathrm{stir}$ and $30 \mathrm{~s} /$ pause) at $70^{\circ} \mathrm{C}$. After 48 h , the resulting resins were filtered using a polypropylene (PP)-syringe equipped with polyethylene (PE)fritts and washed with DMF $(3 \times 3 \mathrm{~mL}), \mathrm{CH}_{2} \mathrm{Cl}_{2}(3 \times 3$ $\mathrm{mL})$, and $\mathrm{MeOH}(3 \times 3 \mathrm{~mL})$. The resins were then dried under vacuum overnight.

Solid-Phase Condensation of PS-Supported $\beta$-Amino Alcohols with Aldehydes (4a-d). The $\beta$-amino alcohol resins ( $\sim 75 \mathrm{mg} ; 0.075 \mathrm{mmol}$ ) were placed individually in $16 \times$ 100 Pyrex scew cap tubes (Science Products) equipped with small magnetic stir-bars $(1.5 \times 8 \mathrm{~mm})$ and swollen in dry benzene ( 1 mL ). Aldehydes (4a-d) ( $200 \mu \mathrm{~L}, \sim 25$ equiv) and anhydrous $\mathrm{MgSO}_{4}(50-60 \mathrm{mg}$ ) were added to each corresponding tube, which were stirred at intervals ( $30 \mathrm{~s} / \mathrm{stir}$ and $30 \mathrm{~s} /$ pause) at $60^{\circ} \mathrm{C}$ in the Multisyntech reaction block. After 24 h , the resulting resins were filtered using a PP-syringe equipped with PE-fritts and washed with DMF $(3 \times 2 \mathrm{~mL})$, DMF: $\mathrm{H}_{2} \mathrm{O}(1: 1)(3 \times 2 \mathrm{~mL}), \mathrm{H}_{2} \mathrm{O}(3 \times 2 \mathrm{~mL})$, THF $(3 \times 2$ $\mathrm{mL})$, and $\mathrm{MeOH}(3 \times 2 \mathrm{~mL})$. The resins were then dried under vacuum overnight.

Cleavage of the 1,3-Oxazolidine Library from the PSDES Support. Each resin $(45-65 \mathrm{mg})$ was cleaved separately as follows. The beads were swollen with THF (700 $\mu \mathrm{L}$ ) and treated with 1 M tetrabutylammonium fluoride in THF $(150 \mu \mathrm{~L})$. The resulting mixtures were vortexed using a Vibrax shaker for 4 h at $25^{\circ} \mathrm{C}$. The mixture was filtered, and the resin was washed once with THF ( 1 mL ) and twice with diethyl ether ( 1 mL ). The filtrate was then washed with saturated aqueous $\mathrm{NaHCO}_{3}$ solution ( 3 mL ). The aqueous phase was frozen in a 14 mL polypropylene round-bottom tube (Falcon, 352059) using an EtOH/dry ice bath, and the organic phase was decanted. The aqueous phase was then re-extracted with ether ( 2 mL ). The combined organic layers were washed successively with $\mathrm{H}_{2} \mathrm{O}$ and brine using the freezing/decanting procedure vide supra. Evaporation of the organic solvent under a nitrogen stream followed by drying under vacuum overnight yielded the individual oxazolidine library members (5Aaa-Cdd and 6Aaa-Cdd) (typically 1520 mg of the desired products were obtained as oils).

5Aaa: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 1.00$ and $1.01(2 \mathrm{~d}, J=7.3 \mathrm{~Hz}$, $\left.6 \mathrm{H}, 2 \times \mathrm{CH}_{3}\right), 1.90\left(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right), 3.06\left(\mathrm{dd}, J_{1}=11.4\right.$ Hz and $J_{2}=4.4 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.34\left(\mathrm{dd}, J_{1}=11.4\right.$ Hz and $J_{2}=8.0 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\mathrm{CH}_{2} \mathrm{O}$ ), 3.56 and 3.85 (2d, $\left.J=14.3 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{NCH}_{2} \mathrm{Ph}\right), 4.03(\mathrm{~d}, J=8.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4)$, 4.16 (d, $J=1.8 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 2), 4.17$ (m, 1H, H5), 7.0-7.5 (m, $10 \mathrm{H}, \mathrm{Ar}) .{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): 14.5,19.1,29.6,54.1$, $63.4,68.2,78.4,99.0,127.1,127.8128 .0$ (2C), 128.1 (2C), 128.2 (2C), 129.3(2C), 129.5, 136.8. MS: Calcd for $\mathrm{C}_{20} \mathrm{H}_{26}{ }^{-}$ $\mathrm{NO}_{2}[\mathrm{M}+\mathrm{H}]^{+}$: 312.2. Found: 312.2. Purity LCMS: $>98 \%$ (rt: 2.06 min ).

5Aab: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.89\left(\mathrm{t}, J=7.1 \mathrm{~Hz}, 3 \mathrm{H}, \mathrm{CH}_{3}\right)$, $1.0-1.6\left(\mathrm{~m}, 10 \mathrm{H}, \mathrm{CH}_{2}\right.$ of hexyl), $3.11\left(\mathrm{dd}, J_{1}=11.6 \mathrm{~Hz}\right.$ and $J_{2}=4.4 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.31\left(\mathrm{dd}, J_{1}=11.6 \mathrm{~Hz}\right.$ and $J_{2}=7.2 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.53$ and $3.89(2 \mathrm{~d}, J=$ $\left.14.1 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{NCH}_{2} \mathrm{Ph}\right), 4.02(\mathrm{~d}, J=7.9 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4), 4.18$ $\left(\mathrm{td}, J_{1}=7.8 \mathrm{~Hz}, J_{2}=7.2 \mathrm{~Hz}, J_{3}=4.4 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 5\right), 4.27$ $\left(\mathrm{dd}, J_{1}=7.1 \mathrm{~Hz}\right.$ and $\left.J_{2}=2.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 2\right), 7.1-7.4(\mathrm{~m}, 10$ $\mathrm{H}, \mathrm{Ar}) .{ }^{13} \mathrm{C}$ NMR ( $\mathrm{CDCl}_{3}$ ): 14.1, 22.6, 24.0, 29.3, 31.8, 34.1, $54.3,63.4,68.6,79.0,95.8,127.1,127.8,128.0$ (2C), 128.2 (2C), 128.5 (2C), 129.2 (3C), 137.0. MS: Calcd for $\mathrm{C}_{23} \mathrm{H}_{32^{-}}$ $\mathrm{NO}_{2}[\mathrm{M}+\mathrm{H}]^{+}: 354.3$. Found: 354.3. Purity LCMS: 95\% (rt: 2.25 min ).

5Aac: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.97$ (m, 2H, 4- $\mathrm{CH}_{2}$ of cyclohexyl), $1.0-1.9\left(\mathrm{~m}, 8 \mathrm{H}, \mathrm{CH}_{2}\right.$ of cyclohexyl), $1.95(\mathrm{~m}, 1 \mathrm{H}$, CH of cyclohexyl), 3.06 (dd, $J_{1}=11.6 \mathrm{~Hz}$ and $J_{2}=4.4 \mathrm{~Hz}$,
$1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.31\left(\mathrm{dd}, J_{1}=11.6 \mathrm{~Hz}\right.$ and $J_{2}=7.7 \mathrm{~Hz}$, $1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.52$ and $3.87(2 \mathrm{~d}, J=14.0 \mathrm{~Hz}, 2 \mathrm{H}$, $\left.\mathrm{NCH}_{2} \mathrm{Ph}\right), 3.99(\mathrm{~d}, J=8.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4), 4.12(\mathrm{~d}, J=4.4$ $\mathrm{Hz}, 1 \mathrm{H}, \mathrm{H} 2), 4.16\left(\mathrm{td}, J_{1}=8.1 \mathrm{~Hz}, J_{2}=7.7 \mathrm{~Hz}, J_{3}=4.4\right.$ $\mathrm{Hz}, 1 \mathrm{H}, \mathrm{H} 5), 7.0-7.4(\mathrm{~m}, 10 \mathrm{H}, \mathrm{Ar}) .{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right)$ : 25.3, 26.0, 26.7, 26.9, 29.8, 40.0, 54.4, 63.3, 68.3, 78.6, 99.0, 127.1, 127.7, 128.0 (2C), 128.1 (2C), 128.2 (2C), 129.2 (2C), 129.5, 137.0. MS: Calcd for $\mathrm{C}_{23} \mathrm{H}_{30} \mathrm{NO}_{2}[\mathrm{M}+\mathrm{H}]^{+}: 352.2$. Found: 352.3. Purity LCMS: >98\% (rt: 2.26 min ).

5Aba: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.80\left(\mathrm{t}, J=7.1 \mathrm{~Hz}, 3 \mathrm{H}, \mathrm{CH}_{3}\right.$ of hexyl), $1.0-1.3\left(\mathrm{~m}, 14 \mathrm{H}, \mathrm{CH}_{2}\right.$ of hexyl and $\mathrm{CH}_{3}$ of isopropyl), $1.90\left(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right), 2.50\left(\mathrm{~m}, 2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{~N}\right)$, $3.04\left(\mathrm{dd}, J_{1}=11.6 \mathrm{~Hz}\right.$ and $J_{2}=4.4 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right)$, $3.25\left(\mathrm{dd}, J_{1}=11.4 \mathrm{~Hz}\right.$ and $J_{2}=7.7 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right)$, 3.97 (d, $J=8.3 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4), 4.09(\mathrm{~d}, J=2.6 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 2)$, $4.20\left(\mathrm{td}, J_{1}=8.3 \mathrm{~Hz}, J_{2}=7.7 \mathrm{~Hz}, J_{3}=4.4 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 5\right)$, 7.1-7.4 (m, 5H, Ar). ${ }^{13} \mathrm{C}$ NMR ( $\mathrm{CDCl}_{3}$ ): 14.0, 14.9, 19.2, $22.5,27.2,27.8,30.7,31.5,51.6,63.4,69.6,79.1,99.6$, 127.5, 128.1 (2C), 128.2 (2C), 138.9. MS: Calcd for $\mathrm{C}_{19} \mathrm{H}_{32^{-}}$ $\mathrm{NO}_{2}[\mathrm{M}+\mathrm{H}]^{+}: 306.2$. Found: 306.3. Purity LCMS: $>98 \%$ (rt: 1.80 min ).

5Abb: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.81\left(\mathrm{t}, J=7.0 \mathrm{~Hz}, 3 \mathrm{H}, \mathrm{CH}_{3}\right.$ of hexyl), $0.91\left(\mathrm{t}, J=7.0 \mathrm{~Hz}, 3 \mathrm{H}, \mathrm{CH}_{3}\right.$ of hexyl), $1.0-1.8$ $\left(\mathrm{m}, 18 \mathrm{H}, \mathrm{CH}_{2}\right.$ of hexyl), $2.52\left(\mathrm{~m}, 2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{~N}\right), 3.10\left(\mathrm{dd}, J_{1}\right.$ $=11.7 \mathrm{~Hz}$ and $J_{2}=4.4 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.21\left(\mathrm{dd}, J_{1}\right.$ $=11.7 \mathrm{~Hz}$ and $J_{2}=7.3 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.93(\mathrm{~d}, J=$ $7.7 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4), 4.20(\mathrm{~m}, 2 \mathrm{H}, \mathrm{H} 5$ and H 2$), 7.2-7.4$ (m, $5 \mathrm{H}, \mathrm{Ar}) .{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): 14.0,14.1,22.5,22.7,24.5$, 27.1, 28.1, 29.5, 31.5, 31.9, 34.8, 51.7, 63.3, 69.4, 79.7, 96.3, 127.5, 128.0 (2C), 128.2 (2C), 139.1. MS: Calcd for $\mathrm{C}_{22} \mathrm{H}_{38^{-}}$ $\mathrm{NO}_{2}[\mathrm{M}+\mathrm{H}]^{+}: 348.3$. Found: 348.3. Purity LCMS: $87 \%$ (rt: 1.88 min ).

5Abc: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.80\left(\mathrm{~m}, 5 \mathrm{H}, \mathrm{CH}_{3}\right.$ of hexyl and 4- $\mathrm{CH}_{2}$ of cyclohexyl), $1.0-1.9\left(\mathrm{~m}, 16 \mathrm{H}, \mathrm{CH}_{2}\right.$ of hexyl and $\mathrm{CH}_{2}$ of cyclohexyl), $2.05(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}$ of cyclohexyl), 2.50 $\left(\mathrm{m}, 2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{~N}\right), 3.06\left(\mathrm{dd}, J_{1}=11.6 \mathrm{~Hz}\right.$ and $J_{2}=4.4 \mathrm{~Hz}$, $1 \mathrm{H}, 1 \mathrm{H}$ of $\mathrm{CH}_{2} \mathrm{O}$ ), $3.22\left(\mathrm{dd}, J_{1}=11.7 \mathrm{~Hz}\right.$ and $J_{2}=7.7 \mathrm{~Hz}$, $1 \mathrm{H}, 1 \mathrm{H}$ of $\mathrm{CH}_{2} \mathrm{O}$ ), $3.94(\mathrm{~d}, J=8.3 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4), 4.05(\mathrm{~d}, J$ $=2.8 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 2), 4.17\left(\mathrm{td}, J_{1}=8.3 \mathrm{~Hz}, J_{2}=7.7 \mathrm{~Hz}, J_{3}\right.$ $=4.4 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 5), 7.3-7.4(\mathrm{~m}, 5 \mathrm{H}, \mathrm{Ar}) .{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): 14.0,22.5,25.7,26.2,26.8,26.9,27.1,27.8,29.9$, $31.5,41.0,51.7,63.4,69.4,79.3,99.4,127.5,128.1$ (2C), 128.1 (2C), 139.1. MS: Calcd for $\mathrm{C}_{22} \mathrm{H}_{36} \mathrm{NO}_{2}[\mathrm{M}+\mathrm{H}]^{+}$: 346.3. Found: 346.3. Purity LCMS: $>98 \%$ (rt: 1.99 min ).

5Aca: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.71$ and $0.76(2 \mathrm{~d}, J=6.6$ and $6.2 \mathrm{~Hz}, 6 \mathrm{H}, 2 \times \mathrm{CH}_{3}$ of isobutyl), 1.08 and $1.11(2 \mathrm{~d}, J=$ $6.8 \mathrm{~Hz}, 6 \mathrm{H}, 2 \times \mathrm{CH}_{3}$ of isopropyl), $1.43\left(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)$, $1.94\left(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right), 2.23\left(\mathrm{dd}, J_{1}=12.5 \mathrm{~Hz}\right.$ and $J_{2}=$ $9.1 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{~N}\right), 2.35\left(\mathrm{dd}, J_{1}=12.5 \mathrm{~Hz}\right.$ and $J_{2}=$ $5.9 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{~N}\right), 3.07\left(\mathrm{dd}, J_{1}=11.5 \mathrm{~Hz}\right.$ and $J_{2}=$ $4.4 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.24\left(\mathrm{dd}, J_{1}=11.5 \mathrm{~Hz}\right.$ and $J_{2}=$ $7.9 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\mathrm{CH}_{2} \mathrm{O}$ ), $3.83(\mathrm{~d}, J=8.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4)$, $4.00(\mathrm{~d}, J=2.8 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 2), 4.20\left(\mathrm{td}, J_{1}=8.1 \mathrm{~Hz}, J_{2}=\right.$ $\left.7.9 \mathrm{~Hz}, J_{3}=4.4 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 5\right), 7.3-7.5(\mathrm{~m}, 5 \mathrm{H}, \mathrm{Ar}) ;{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): 15.3,19.4,20.2,20.8,21.2,27.5,31.0,62.5,63.3$, 71.2, 79.51, 100.8, 127.4, 128.2 (2C), 129.3, 139.8. MS: Calcd for $\mathrm{C}_{17} \mathrm{H}_{28} \mathrm{NO}_{2}[\mathrm{M}+\mathrm{H}]^{+}$: 278.2. Found: 278.2. Purity LCMS: >98\% (rt: 1.98 min ).

5Acb: ${ }^{1} \mathrm{H}$ NMR ( $\mathrm{CDCl}_{3}$ ): 0.71 and $0.79(2 \mathrm{~d}, J=6.6$ and $6.2 \mathrm{~Hz}, 6 \mathrm{H}, 2 \times \mathrm{CH}_{3}$ of isobutyl), $0.91\left(\mathrm{~m}, 3 \mathrm{H}, \mathrm{CH}_{3}\right.$ of hexyl), $1.0-1.6\left(\mathrm{~m}, 10 \mathrm{H}, \mathrm{CH}_{2}\right.$ of hexyl), $1.75(\mathrm{~m}, 1 \mathrm{H}$, $\left.\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right), 2.22\left(\mathrm{dd}, J_{1}=12.5 \mathrm{~Hz}\right.$ and $J_{2}=9.1 \mathrm{~Hz}, 1 \mathrm{H}$, 1 H of $\mathrm{CH}_{2} \mathrm{~N}$ ), $2.38\left(\mathrm{dd}, J_{1}=12.5 \mathrm{~Hz}\right.$ and $J_{2}=5.9 \mathrm{~Hz}, 1 \mathrm{H}$, 1 H of $\left.\mathrm{CH}_{2} \mathrm{~N}\right), 3.13\left(\mathrm{dd}, J_{1}=11.5 \mathrm{~Hz}\right.$ and $J_{2}=4.4 \mathrm{~Hz}, 1 \mathrm{H}$, 1 H of $\mathrm{CH}_{2} \mathrm{O}$ ), $3.21\left(\mathrm{dd}, J_{1}=11.5 \mathrm{~Hz}\right.$ and $J_{2}=7.9 \mathrm{~Hz}, 1 \mathrm{H}$, 1 H of $\mathrm{CH}_{2} \mathrm{O}$ ), 3.83 (d, $\left.J=7.7 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4\right), 4.13(\mathrm{~d}, J=$ $2.2 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 2$ ), 4.19 (m, 1H, H5), $7.3-7.5$ (m, 5H, Ar). ${ }^{13} \mathrm{C}$ NMR ( $\mathrm{CDCl}_{3}$ ): 14.1, 20.8, 22.5, 24.8, 27.6, 28.8, 29.6, $31.9,35.1,62.0,63.2,70.8,80.0,97.2,127.4,128.0$ (2C), 128.1 (2C), 139.75. MS: Calcd for $\mathrm{C}_{20} \mathrm{H}_{34} \mathrm{NO}_{2}[\mathrm{M}+\mathrm{H}]^{+}$: 320.3. Found: 320.3 . Purity LCMS: $>98 \%$ (rt: 2.13 min ).

5Acc: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.71$ and $0.76(2 \mathrm{~d}, J=6.6$ and $6.2 \mathrm{~Hz}, 6 \mathrm{H}, 2 \times \mathrm{CH}_{3}$ of isobutyl), $1.0-1.9\left(\mathrm{~m}, 11 \mathrm{H}, \mathrm{CH}_{2}\right.$ of cyclohexyl and $\left.\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right), 2.13(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}$ of cyclohexyl), $2.24\left(\mathrm{dd}, J_{1}=12.5 \mathrm{~Hz}\right.$ and $J_{2}=9.1 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\mathrm{CH}_{2} \mathrm{~N}$ ), 2.36 (dd, $J_{1}=12.5 \mathrm{~Hz}$ and $J_{2}=5.9 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of CH2N), $3.07\left(\mathrm{dd}, J_{1}=11.6 \mathrm{~Hz}\right.$ and $J_{2}=4.1 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right)$, 3.23 (dd, $J_{1}=11.7 \mathrm{~Hz}$ and $J_{2}=7.7 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\mathrm{CH}_{2} \mathrm{O}$ ), 3.81 (d, $J=8.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4), 3.98$ (d, $J=2.9 \mathrm{~Hz}, \mathrm{H} 2$ ), $4.18\left(\mathrm{td}, J_{1}=8.1 \mathrm{~Hz}, J_{2}=7.7 \mathrm{~Hz}, J_{3}=4.4 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 5\right)$, $7.3-7.5(\mathrm{~m}, 5 \mathrm{H}, \mathrm{Ar}) .{ }^{13} \mathrm{C}$ NMR ( $\mathrm{CDCl}_{3}$ ): 20.8, 21.2, 26.0 , 26.3, 26.7, 26.8, 27.6, 30.0, 41.2, 62.6, 63.3, 71.0, 79.6, 100.5, 127.4, 128.0 (2C), 128.1 (2C), 140.0. MS: Calcd for $\mathrm{C}_{20} \mathrm{H}_{32} \mathrm{NO}_{2}[\mathrm{M}+\mathrm{H}]^{+}$: 318.2. Found: 318.3. Purity LCMS: >98\% (rt: 2.18 min ).

5Ada: ${ }^{1} \mathrm{H}$ NMR ( $\mathrm{CDCl}_{3}$ ): 0.95 and $1.01(2 \mathrm{~d}, J=6.8 \mathrm{~Hz}$, $6 \mathrm{H}, 2 \times \mathrm{CH}_{3}$ of isopropyl), $1.75\left(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right), 3.05$ (dd, $J_{1}=11.7 \mathrm{~Hz}$ and $J_{2}=4.4 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\mathrm{CH}_{2} \mathrm{O}$ ), 3.33 (dd, $J_{1}=11.7 \mathrm{~Hz}$ and $J_{2}=7.7 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\mathrm{CH}_{2} \mathrm{O}$ ), 3.51 (d, $J=14.3 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\mathrm{ArCH}_{2} \mathrm{~N}$ ), $3.78\left(\mathrm{~m}, 4 \mathrm{H}, \mathrm{CH}_{3} \mathrm{O}\right.$ and 1 H of $\mathrm{ArCH}_{2} \mathrm{~N}$ ), $4.01(\mathrm{~d}, J=8.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4), 4.14(\mathrm{~m}$, $2 \mathrm{H}, \mathrm{H} 5$ and H 2 ), 6.76 (d, $J=8.4 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar), $7.02(\mathrm{~d}, J=8.4 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar$), 7.35(\mathrm{~m}, 5 \mathrm{H}, \mathrm{Ar})$. ${ }^{13} \mathrm{C}$ NMR ( $\mathrm{CDCl}_{3}$ ): 14.4, 19.1, 29.5, 53.0, 55.2, 63.4, 67.9, 78.4, 98.6, 113.4 (2C), 127.7, 128.3 (2C), 128.5 (2C), 128.6, 130.4 (2C), 136.8, 158.7. MS: Calcd for $\mathrm{C}_{21} \mathrm{H}_{28} \mathrm{NO}_{3}[\mathrm{M}+$ $\mathrm{H}]^{+}$: 342.2. Found: 342.2. Purity LCMS: >98\% (rt: 1.92 min ).

5Adb: ${ }^{1} \mathrm{H}$ NMR ( $\mathrm{CDCl}_{3}$ ): $0.88\left(\mathrm{t}, J=7.0 \mathrm{~Hz}, 3 \mathrm{H}, \mathrm{CH}_{3}\right.$ of hexyl), $1.0-1.7\left(\mathrm{~m}, 10 \mathrm{H}, \mathrm{CH}_{2}\right.$ of hexyl), 3.10 (dd, $J_{1}=$ 11.4 Hz and $J_{2}=4.4 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.30\left(\mathrm{dd}, J_{1}=\right.$ 11.7 Hz and $J_{2}=7.0 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.49(\mathrm{~d}, J=$ $14.1 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{ArCH}_{2} \mathrm{~N}\right), 3.81\left(\mathrm{~m}, 4 \mathrm{H}, \mathrm{CH}_{3} \mathrm{O}\right.$ and 1 H of $\left.\mathrm{ArCH}_{2} \mathrm{~N}\right), 4.01(\mathrm{~d}, J=7.6 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4), 4.15(\mathrm{ABX}$ system, $1 \mathrm{H}, \mathrm{H} 5$ ), 4.25 (dd, $J_{1}=6.0 \mathrm{~Hz}$ and $J_{2}=2.0 \mathrm{~Hz}$, $1 \mathrm{H}, \mathrm{H} 2), 6.78(\mathrm{~d}, J=8.6 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar), $7.04(\mathrm{~d}$, $J=8.6 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar), $7.3-7.4(\mathrm{~m}, 5 \mathrm{H}, \mathrm{Ar}) .{ }^{13} \mathrm{C}$ NMR ( $\mathrm{CDCl}_{3}$ ): 14.1, 22.6, 24.0, 29.3, 31.8, 34.0, 53.1, 55.2, $63.4,68.1,78.9,95.3,113.4$ (2C), 127.7, 128.2 (2C), 128.5 (2C), 128.8, 130.4 (2C), 137.0, 158.7. MS: Calcd for $\mathrm{C}_{24} \mathrm{H}_{34}{ }^{-}$ $\mathrm{NO}_{3}[\mathrm{M}+\mathrm{H}]^{+}: 384.3$. Found: 384.3. Purity LCMS: >98\% (rt: 2.02 min ).
5Adc: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right)$ : $1.00\left(\mathrm{~m}, 2 \mathrm{H}, 4-\mathrm{CH}_{2}\right.$ of cyclohexyl), $1.1-1.8\left(\mathrm{~m}, 8 \mathrm{H}, \mathrm{CH}_{2}\right.$ of cyclohexyl), $1.96(\mathrm{~m}, 1 \mathrm{H}$, CH of cyclohexyl), $3.04\left(\mathrm{dd}, J_{1}=11.4 \mathrm{~Hz}\right.$ and $J_{2}=4.4 \mathrm{~Hz}$, $1 \mathrm{H}, 1 \mathrm{H}$ of $\mathrm{CH}_{2} \mathrm{O}$ ), $3.32\left(\mathrm{dd}, J_{1}=11.4 \mathrm{~Hz}\right.$ and $J_{2}=7.7 \mathrm{~Hz}$, $1 \mathrm{H}, 1 \mathrm{H}$ of $\mathrm{CH}_{2} \mathrm{O}$ ), $3.50\left(\mathrm{~d}, J=13.9 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}\right.$ of $\mathrm{ArCH}_{2} \mathrm{~N}$ ),
$3.80\left(\mathrm{~m}, 4 \mathrm{H}, \mathrm{CH}_{3} \mathrm{O}\right.$ and 1 H of $\left.\mathrm{ArCH}_{2} \mathrm{~N}\right), 3.97(\mathrm{~d}, J=7.6$ $\mathrm{Hz}, 1 \mathrm{H}, \mathrm{H} 4), 4.11$ (m, 2H, H5 and H2), 6.77 (d, $J=8.4 \mathrm{~Hz}$, $2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar$), 7.03(\mathrm{~d}, J=8.4 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar), 7.3-7.4 (m, 5H, Ar). ${ }^{13} \mathrm{C}$ NMR ( $\mathrm{CDCl}_{3}$ ): 25.3, 26.1, 26.7, 26.9, 29.8, 39.9, 53.2, 55.3, 63.4, 67.8, 78.6, 98.5, 113.4 (2C), 127.7, 128.2 (2C), 128.4 (2C), 128.7 (2C), 129.4, 130.4 (2C), 137.0, 158.8. MS: Calcd for $\mathrm{C}_{24} \mathrm{H}_{32} \mathrm{NO}_{3}[\mathrm{M}+\mathrm{H}]^{+}$: 382.2. Found: 382.3. Purity LCMS: >98\% (rt: 2.12 min ).

5Baa: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 1.07$ and $1.08(2 \mathrm{~d}, J=6.9 \mathrm{~Hz}$, $\left.6 \mathrm{H}, 2 \times \mathrm{CH}_{3}\right), 1.90\left(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right), 3.02\left(\mathrm{dd}, J_{1}=11.6\right.$ Hz and $J_{2}=4.0 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.23\left(\mathrm{dd}, J_{1}=11.6\right.$ Hz and $J_{2}=7.5 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\mathrm{CH}_{2} \mathrm{O}$ ), 3.68 and 3.77 ( 2 d , $\left.J=13.8 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{NCH}_{2} \mathrm{Ph}\right), 4.07(\mathrm{~d}, J=8.2 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4)$, 4.21 (d, $J=2.7 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 2$ ), 4.23 (ABX system, $1 \mathrm{H}, \mathrm{H} 5$ ), $7.0-7.3(\mathrm{~m}, 5 \mathrm{H}, \mathrm{Ar}), 7.42\left(\mathrm{~d}, J=8.8 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}_{2}\right.$ of $\mathrm{ArNO}_{2}$ ), $8.06\left(\mathrm{~d}, J=8.8 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}_{2}\right.$ of $\left.\mathrm{ArNO}_{2}\right) .{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): 14.5,19.1,30.0,55.4,62.9,68.1,78.9,99.2$, 123.2 (2C), 127.4, 128.1 (2C), 128.3 (2C), 129.2 (2C), 136.5, 146.4, 147.2. MS: Calcd for $\mathrm{C}_{20} \mathrm{H}_{25} \mathrm{~N}_{2} \mathrm{O}_{4}[\mathrm{M}+\mathrm{H}]^{+}: 357.2$. Found: 357.2. Purity LCMS: >98\% (rt: 2.10 min ).

5Bab: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.88\left(\mathrm{~m}, 3 \mathrm{H}, \mathrm{CH}_{3}\right.$ of hexyl), $1.1-1.8\left(\mathrm{~m}, 10 \mathrm{H}, \mathrm{CH}_{2}\right.$ of hexyl), 3.07 (dd, $J_{1}=11.6 \mathrm{~Hz}$ and $J_{2}=4.0 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.20\left(\mathrm{dd}, J_{1}=11.7 \mathrm{~Hz}\right.$ and $J_{2}=7.3 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.73\left(\mathrm{~s}, 2 \mathrm{H}, \mathrm{PhCH}_{2} \mathrm{~N}\right)$, 4.06 (d, $J=8.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4$ ), 4.25 (ABX system, $1 \mathrm{H}, \mathrm{H} 5$ ), $4.35\left(\mathrm{dd}, J_{1}=6.6 \mathrm{~Hz}\right.$ and $\left.J_{2}=2.2 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 2\right), 7.0-7.2$ ( $\mathrm{m}, 5 \mathrm{H}, \mathrm{Ar}$ ), $7.44\left(\mathrm{~d}, J=8.6 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}_{2}\right.$ of $\mathrm{ArNO}_{2}$ ), $8.08\left(\mathrm{~d}, J=8.6 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}_{2}\right.$ of $\left.\mathrm{ArNO}_{2}\right) .{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): 14.1,22.6,24.3,29.3,31.8,34.0,55.4,62.8,68.0$, 79.3, 96.0, 123.2 (2C), 127.4, 128.1 (3C), 129.0 (3C), 136.8, 146.5, 147.2. MS: Calcd for $\mathrm{C}_{23} \mathrm{H}_{31} \mathrm{~N}_{2} \mathrm{O}_{4}[\mathrm{M}+\mathrm{H}]^{+}: 399.2$. Found: 399.3 . Purity LCMS: $>98 \%$ (rt: 2.35 min ).

5Bac: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.92\left(\mathrm{~m}, 2 \mathrm{H}, 4-\mathrm{CH}_{2}\right.$ of cyclohexyl), 1.1-1.9 (m, 8H, CH ${ }_{2}$ of cyclohexyl), $2.05(\mathrm{~m}, 1 \mathrm{H}$, CH of cyclohexyl), $3.02\left(\mathrm{dd}, J_{1}=11.5 \mathrm{~Hz}\right.$ and $J_{2}=4.0 \mathrm{~Hz}$, $1 \mathrm{H}, 1 \mathrm{H}$ of $\mathrm{CH}_{2} \mathrm{O}$ ), $3.22\left(\mathrm{dd}, J_{1}=11.6 \mathrm{~Hz}\right.$ and $J_{2}=7.6 \mathrm{~Hz}$, $1 \mathrm{H}, 1 \mathrm{H}$ of $\mathrm{CH}_{2} \mathrm{O}$ ), 3.70 and $3.75(2 \mathrm{~d}, J=13.6 \mathrm{~Hz}, 2 \mathrm{H}$, $\mathrm{PhCH}_{2} \mathrm{~N}$ ), 4.03 (d, $\left.J=8.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4\right), 4.19(\mathrm{~d}, J=2.6$ $\mathrm{Hz}, 1 \mathrm{H}, \mathrm{H} 2), 4.23\left(\mathrm{td}, J_{1}=8.0 \mathrm{~Hz}, J_{2}=7.6 \mathrm{~Hz}, J_{3}=4.0\right.$ $\mathrm{Hz}, 1 \mathrm{H}, \mathrm{H} 5), 7.0-7.2$ (m, 5H, Ar), 7.42 (d, $J=8.8 \mathrm{~Hz}, 2 \mathrm{H}$, $2 \times \mathrm{CH}$ of $\mathrm{ArNO}_{2}$ ), $8.08(\mathrm{~d}, J=8.8 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of $\left.\mathrm{ArNO}_{2}\right) .{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): 25.8,26.0,26.6,26.7,29.8$, 40.3, 55.7, 62.8, 68.0, 79.0, 99.2, 123.2 (2C), 127.4, 128.0 (2C), 128.2 (2C), 129.1 (2C), 136.7, 146.6, 147.2. MS: Calcd for $\mathrm{C}_{23} \mathrm{H}_{29} \mathrm{~N}_{2} \mathrm{O}_{4}[\mathrm{M}+\mathrm{H}]^{+}$: 397.2. Found: 397.2. Purity LCMS: >98\% (rt: 2.27 min ).

5Bba: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.78\left(\mathrm{t}, J=6.8 \mathrm{~Hz}, 3 \mathrm{H}, \mathrm{CH}_{3}\right.$ of hexyl), $1.0-1.5\left(\mathrm{~m}, 14 \mathrm{H}, \mathrm{CH}_{2}\right.$ of hexyl and $2 \times \mathrm{CH}_{3}$ of isopropyl), $1.96\left(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right), 2.55\left(2 \mathrm{~m}, 2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{~N}\right)$, $3.05\left(\mathrm{dd}, J_{1}=11.6 \mathrm{~Hz}\right.$ and $J_{2}=4.0 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right)$, 3.16 (dd, $J_{1}=11.4 \mathrm{~Hz}$ and $J_{2}=7.6 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\mathrm{CH}_{2} \mathrm{O}$ ), 4.03 (d, $J=8.5 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4), 4.09(\mathrm{~d}, J=2.9 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 2)$, $4.25\left(\mathrm{td}, J_{1}=8.0 \mathrm{~Hz}, J_{2}=7.6 \mathrm{~Hz}, J_{3}=4.0 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 5\right)$, $7.56\left(\mathrm{~d}, J=8.8 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}\right.$ of $\left.\mathrm{ArNO}_{2}\right), 8.16(\mathrm{~d}, J=$ $8.8 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of $\mathrm{ArNO}_{2}$ ). ${ }^{13} \mathrm{C}$ NMR ( $\mathrm{CDCl}_{3}$ ): 13.9 , 15.2, 19.1, 22.5, 27.0, 28.4, 30.7, 31.4, 52.3, 62.9, 69.0, 79.2, 99.7, 123.3 (2C), 128.9 (2C), 147.3, 148.2. MS: Calcd for $\mathrm{C}_{19} \mathrm{H}_{31} \mathrm{~N}_{2} \mathrm{O}_{4}[\mathrm{M}+\mathrm{H}]^{+}$: 351.2. Found: 351.3. Purity LCMS: >98\% (rt: 2.30 min ).

5Bbb: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.79\left(\mathrm{t}, J=7.0 \mathrm{~Hz}, 3 \mathrm{H}, \mathrm{CH}_{3}\right.$ of hexyl), 0.91 ( $\mathrm{m}, 3 \mathrm{H}, \mathrm{CH}_{3}$ of hexyl), 1.1-1.9 (m, 18H, $\mathrm{CH}_{2}$ of both hexyl groups), $2.55\left(\mathrm{~m}, 2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{~N}\right), 3.14(\mathrm{ABX}$ system, $2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{O}$ ), 3.99 (d, $J=8.0 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4$ ), 4.23 (m, $2 \mathrm{H}, \mathrm{H} 5$ and H2), $7.53(\mathrm{~d}, J=8.8 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of $\left.\mathrm{ArNO}_{2}\right), 8.15\left(\mathrm{~d}, J=8.8 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}\right.$ of $\left.\mathrm{ArNO}_{2}\right) .{ }^{13} \mathrm{C}$ NMR ( $\mathrm{CDCl}_{3}$ ): 13.9, 14.1, 22.4, 22.6, 24.6, 26.9, 28.6, 29.5, $31.4,31.8,34.4,52.2,62.8,68.7,79.8,96.4,123.2$ (2C), 128.8 (2C), 147.3, 148.3. MS: Calcd for $\mathrm{C}_{22} \mathrm{H}_{37} \mathrm{~N}_{2} \mathrm{O}_{4}[\mathrm{M}+$ $\mathrm{H}]^{+}$: 393.3. Found: 393.3. Purity LCMS: >98\% (rt: 2.50 min).

5Bbc: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.79\left(\mathrm{t}, J=7.0 \mathrm{~Hz}, 3 \mathrm{H}, \mathrm{CH}_{3}\right.$ of hexyl), $1.0-1.9\left(\mathrm{~m}, 18 \mathrm{H}, \mathrm{CH}_{2}\right.$ of cyclohexyl), 2.05 (m, $1 \mathrm{H}, \mathrm{CH}$ of cyclohexyl), 2.50 and $2.57\left(2 \mathrm{~m}, 2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{~N}\right), 3.06$ (dd, $J_{1}=11.6 \mathrm{~Hz}$ and $J_{2}=4.0 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\mathrm{CH}_{2} \mathrm{O}$ ), 3.15 $\left(\mathrm{dd}, J_{1}=11.7 \mathrm{~Hz}\right.$ and $J_{2}=7.7 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.99$ (d, $J=8.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4), 4.05(\mathrm{~d}, J=2.9 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 2), 4.23$ (ABX system, $1 \mathrm{H}, \mathrm{H} 5$ ), $7.55(\mathrm{~d}, J=8.8 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of $\left.\mathrm{ArNO}_{2}\right), 8.16\left(\mathrm{~d}, J=8.8 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}\right.$ of $\left.\mathrm{ArNO}_{2}\right) .{ }^{13} \mathrm{C}$ NMR ( $\mathrm{CDCl}_{3}$ ): 13.9, 22.5, 26.0, 26.1, 26.6, 26.7, 27.0, 28.4, $29.8,31.4,40.9,52.4,62.8,68.9,79.4,99.5,123.2$ (2C), 128.9 (2C), 147.3, 148.4. MS: Calcd for $\mathrm{C}_{22} \mathrm{H}_{35} \mathrm{~N}_{2} \mathrm{O}_{4}[\mathrm{M}+$ $\mathrm{H}]^{+}$: 391.3. Found: 391.3. Purity LCMS: >98\% (rt: 2.50 min).

5Bca: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.68$ and $0.76(2 \mathrm{~d}, J=6.6$ and $6.2 \mathrm{~Hz}, 6 \mathrm{H}, 2 \times \mathrm{CH}_{3}$ of isobutyl), 1.09 and $1.12(2 \mathrm{~d}, J=$ $6.8 \mathrm{~Hz}, 6 \mathrm{H}, 2 \times \mathrm{CH}_{3}$ of isopropyl), $1.37\left(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)$, $1.96\left(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right), 2.28\left(\mathrm{dd}, J_{1}=12.5 \mathrm{~Hz}\right.$ and $J_{2}=$ $9.9 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{~N}\right), 2.40\left(\mathrm{dd}, J_{1}=12.5 \mathrm{~Hz}\right.$ and $J_{2}=$ $4.8 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{~N}\right), 3.08\left(\mathrm{dd}, J_{1}=11.5 \mathrm{~Hz}\right.$ and $J_{2}=$ $4.0 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.19\left(\mathrm{dd}, J_{1}=11.5 \mathrm{~Hz}\right.$ and $J_{2}=$ $7.9 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.91(\mathrm{~d}, J=8.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4)$, $4.00(\mathrm{~d}, J=3.3 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 2), 4.25\left(\mathrm{td}, J_{1}=8.1 \mathrm{~Hz}, J_{2}=\right.$ $\left.7.9 \mathrm{~Hz}, J_{3}=4.0 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 5\right), 7.56(\mathrm{~d}, J=8.8 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times$ CH of $\left.\mathrm{ArNO}_{2}\right), 8.15(\mathrm{~d}, J=8.8 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of $\left.\mathrm{ArNO}_{2}\right) ;{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): 15.6,19.3,20.5,21.1,27.8$, 31.0, 62.6 (2C), 70.4, 79.4, 100.7, 123.2 (2C), 128.8 (2C), 147.3, 148.7. MS: Calcd for $\mathrm{C}_{17} \mathrm{H}_{27} \mathrm{~N}_{2} \mathrm{O}_{4}[\mathrm{M}+\mathrm{H}]^{+}: 323.2$. Found: 323.2. Purity LCMS: >98\% (rt: 2.13 min ).

5Bcb: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.66$ and $0.77(2 \mathrm{~d}, J=6.6$ and $6.2 \mathrm{~Hz}, 6 \mathrm{H}, 2 \times \mathrm{CH}_{3}$ of isobutyl), $0.91\left(\mathrm{~m}, 3 \mathrm{H}, \mathrm{CH}_{3}\right.$ of hexyl), 1.2-1.8 (m, 11H, $\mathrm{CH}_{2}$ of hexyl and $\left.\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right), 2.26$ (dd, $J_{1}=12.5 \mathrm{~Hz}$ and $J_{2}=9.5 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\mathrm{CH}_{2} \mathrm{~N}$ ), 2.43 $\left(\mathrm{dd}, J_{1}=12.5 \mathrm{~Hz}\right.$ and $J_{2}=5.1 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{~N}\right), 3.12$ (ABX system, $2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{O}$ ), $3.91(\mathrm{~d}, J=7.7 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4$ ), $4.19\left(\mathrm{dd}, J_{1}=7.3 \mathrm{~Hz}\right.$ and $\left.J_{2}=2.6 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 2\right), 4.24(\mathrm{td}$, $\left.J_{1}=7.8 \mathrm{~Hz}, J_{2}=7.7 \mathrm{~Hz}, J_{3}=4.4 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 5\right), 7.53(\mathrm{~d}, J$ $=8.8 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of $\left.\mathrm{ArNO}_{2}\right), 8.15(\mathrm{~d}, J=8.8 \mathrm{~Hz}, 2 \mathrm{H}$, $2 \times \mathrm{CH}$ of $\left.\mathrm{ArNO}_{2}\right) .{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): 14.1,20.5,20.9$, $22.6,24.9,27.8,29.5,31.9,34.7,62.1,62.6,69.9,80.1,97.1$, 123.2 (2C), 128.8 (2C), 147.3, 148.7. MS: Calcd for $\mathrm{C}_{20} \mathrm{H}_{33} \mathrm{~N}_{2} \mathrm{O}_{4}[\mathrm{M}+\mathrm{H}]^{+}$: 365.2. Found: 365.2. Purity LCMS: >98\% (rt: 2.44 min ).

5Bcc: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.68$ and $0.76(2 \mathrm{~d}, J=6.8$ and $6.6 \mathrm{~Hz}, 6 \mathrm{H}, 2 \times \mathrm{CH}_{3}$ of isobutyl), $0.8-1.9\left(\mathrm{~m}, 11 \mathrm{H}, \mathrm{CH}_{2}\right.$ of cyclohexyl and $\left.\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right), 2.05(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}$ of cyclohexyl), $2.29\left(\mathrm{dd}, J_{1}=12.5 \mathrm{~Hz}\right.$ and $J_{2}=9.9 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{~N}\right)$, $2.40\left(\mathrm{dd}, J_{1}=12.5 \mathrm{~Hz}\right.$ and $J_{2}=5.0 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{~N}\right)$, $3.08\left(\mathrm{dd}, J_{1}=11.6 \mathrm{~Hz}\right.$ and $J_{2}=4.1 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right)$,
$3.16\left(\mathrm{dd}, J_{1}=11.6 \mathrm{~Hz}\right.$ and $J_{2}=7.7 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right)$, $3.89(\mathrm{~d}, J=8.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4), 4.01(\mathrm{~d}, J=3.3 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 2)$, $4.23\left(\mathrm{td}, J_{1}=8.0 \mathrm{~Hz}, J_{2}=7.7 \mathrm{~Hz}, J_{3}=4.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 5\right)$, $7.55\left(\mathrm{~d}, J=8.8 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}\right.$ of $\left.\mathrm{ArNO}_{2}\right), 8.15(\mathrm{~d}, J=$ $8.8 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of $\left.\mathrm{ArNO}_{2}\right) .{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): 20.5$, 21.1, 26.2, 26.3, 26.6, 26.7, 27.8, 29.9, 41.1, 62.7 (2C), 70.2, 79.7, 100.4, 123.2 (2C), 128.9 (2C), 147.3, 148.8. MS: Calcd for $\mathrm{C}_{20} \mathrm{H}_{31} \mathrm{~N}_{2} \mathrm{O}_{4}[\mathrm{M}+\mathrm{H}]^{+}$: 363.2. Found: 363.3. Purity LCMS: >98\% (rt: 2.35 min ).

5Bda: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 1.06$ and $1.08(2 \mathrm{~d}, J=7.0$ and $6.6 \mathrm{~Hz}, 6 \mathrm{H}, 2 \times \mathrm{CH}_{3}$ of isopropyl), $1.93\left(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)$, $3.01\left(\mathrm{dd}, J_{1}=11.6 \mathrm{~Hz}\right.$ and $J_{2}=4.0 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right)$, $3.22\left(\mathrm{dd}, J_{1}=11.6 \mathrm{~Hz}\right.$ and $J_{2}=7.6 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right)$, 3.66 and $3.77\left(2 \mathrm{~d}, J=18 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{ArCH}_{2} \mathrm{~N}\right), 3.72(\mathrm{~s}, 3 \mathrm{H}$, $\mathrm{CH}_{3} \mathrm{O}$ ), $4.05(\mathrm{~d}, J=8.4 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4), 4.22$ (m, 2H, H5 and $\mathrm{H} 2), 6.68(\mathrm{~d}, J=8.8 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of ArOMe), $6.95(\mathrm{~d}$, $J=8.8 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of ArOMe), $7.43(\mathrm{~d}, J=8.8 \mathrm{~Hz}$, $2 \mathrm{H}, 2 \times \mathrm{CH}$ of $\mathrm{ArNO}_{2}$ ), $8.09(\mathrm{~d}, J=8.8 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of $\left.\mathrm{ArNO}_{2}\right) .{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): 14.9,19.1,29.9,54.4,55.2$, 62.9, 67.7, 78.7, 99.0, 113.4 (2C), 123.2 (2C), 128.4, 129.2 (2C), 129.9 (2C), 146.4, 147.2, 158.9. MS: Calcd for $\mathrm{C}_{21} \mathrm{H}_{27} \mathrm{~N}_{2} \mathrm{O}_{5}[\mathrm{M}+\mathrm{H}]^{+}$: 387.2. Found: 387.2. Purity LCMS: >98\% (rt: 2.05 min ).

5Bdb: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.90\left(\mathrm{t}, J=7.2 \mathrm{~Hz}, 3 \mathrm{H}, \mathrm{CH}_{3}\right.$ of hexyl), 1.1-1.8 (m, 10H, $\mathrm{CH}_{2}$ of hexyl), $3.06\left(\mathrm{dd}, J_{1}=\right.$ 11.6 Hz and $J_{2}=4.0 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.19\left(\mathrm{dd}, J_{1}=\right.$ 11.6 Hz and $J_{2}=7.3 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.73(\mathrm{~s}, 3 \mathrm{H}$, $\left.\mathrm{CH}_{3} \mathrm{O}\right), 3.78\left(\mathrm{~m}, 2 \mathrm{H}, \mathrm{ArCH}_{2} \mathrm{~N}\right), 4.05(\mathrm{~d}, J=8.1 \mathrm{~Hz}, 1 \mathrm{H}$, $\mathrm{H} 4), 4.23$ ( ABX system, $1 \mathrm{H}, \mathrm{H} 4$ ), $4.33\left(\mathrm{dd}, J_{1}=6.4 \mathrm{~Hz}\right.$ and $\left.J_{2}=2.2 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 2\right), 6.69(\mathrm{~d}, J=8.5 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of ArOMe), 6.97 (d, $J=8.5 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of ArOMe ), $7.44\left(\mathrm{~d}, J=8.7 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}\right.$ of $\left.\mathrm{ArNO}_{2}\right), 8.09(\mathrm{~d}, J=$ $8.7 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of $\left.\mathrm{ArNO}_{2}\right) .{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): 14.1$, 22.6, 24.3, 29.4, 31.8, 33.9, 54.4, 55.2, 62.9, 67.7, 79.2, 95.7, 113.5 (2C), 123.2 (2C), 128.7, 129.0 (2C), 130.3 (2C), 146.5, 147.2, 158.9. MS: Calcd for $\mathrm{C}_{24} \mathrm{H}_{33} \mathrm{~N}_{2} \mathrm{O}_{5}[\mathrm{M}+\mathrm{H}]^{+}: 429.2$. Found: 429.3. Purity LCMS: >98\% (rt: 2.29 min ).

5Bdc: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.94\left(\mathrm{~m}, 2 \mathrm{H}, 4-\mathrm{CH}_{2}\right.$ of cyclohexyl), 1.0-1.9 (m, $8 \mathrm{H}, \mathrm{CH}_{2}$ of cyclohexyl), $2.05(\mathrm{~m}, 1 \mathrm{H}$, CH of cyclohexyl), $3.02\left(\mathrm{dd}, J_{1}=11.7 \mathrm{~Hz}\right.$ and $J_{2}=4.0 \mathrm{~Hz}$, $1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.21\left(\mathrm{dd}, J_{1}=11.7 \mathrm{~Hz}\right.$ and $J_{2}=7.7 \mathrm{~Hz}$, $1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.72\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{CH}_{3} \mathrm{O}\right), 3.78(\mathrm{~m}, 2 \mathrm{H}$, $\left.\mathrm{ArCH}_{2} \mathrm{~N}\right), 4.02(\mathrm{~d}, J=8.4 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4), 4.17(\mathrm{~d}, J=2.9$ $\mathrm{Hz}, 1 \mathrm{H}, \mathrm{H} 2), 4.21\left(\mathrm{td}, J_{1}=8.2 \mathrm{~Hz}, J_{2}=7.8 \mathrm{~Hz}, J_{3}=4.0\right.$ $\mathrm{Hz}, 1 \mathrm{H}, \mathrm{H} 5), 6.67(\mathrm{~d}, J=8.6 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of ArOMe), $6.95(\mathrm{~d}, J=8.6 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of ArOMe), $7.42(\mathrm{~d}, J=$ $8.6 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of $\left.\mathrm{ArNO}_{2}\right), 8.09(\mathrm{~d}, J=8.6 \mathrm{~Hz}, 2 \mathrm{H}, 2$ $\times \mathrm{CH}$ of $\left.\mathrm{ArNO}_{2}\right) .{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): 13.7,20.3,25.7,26.1$, 26.7, 29.7, 30.3, 40.2, 54.6, 55.2, 62.8, 67.6, 78.9, 98.9, 113.4 (2C), 123.1 (2C), 128.5, 129.0 (2C), 130.3 (2C), 146.6, 147.1, 158.9. MS: Calcd for $\mathrm{C}_{24} \mathrm{H}_{31} \mathrm{~N}_{2} \mathrm{O}_{5}[\mathrm{M}+\mathrm{H}]^{+}$: 427.2. Found: 427.2. Purity LCMS: >98\% (rt: 2.25 min ).

5Caa: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.98$ and $1.02(2 \mathrm{~d}, J=6.9 \mathrm{~Hz}$, $\left.6 \mathrm{H}, 2 \times \mathrm{CH}_{3}\right), 1.80\left(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right), 3.03\left(\mathrm{dd}, J_{1}=11.7\right.$ Hz and $J_{2}=4.4 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.29\left(\mathrm{dd}, J_{1}=11.7\right.$ Hz and $J_{2}=7.9 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\mathrm{CH}_{2} \mathrm{O}$ ), 3.61 and $3.77(2 \mathrm{~d}$, $\left.J=14 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{NCH}_{2} \mathrm{Ph}\right), 3.96(\mathrm{~d}, J=8.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4)$, $4.15(\mathrm{~m}, 2 \mathrm{H}, \mathrm{H} 5$ and H 2$), 7.08\left(\mathrm{dd}, J_{1}=7.0 \mathrm{~Hz}\right.$ and $J_{2}=$ $2.4 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar ), 7.21 (m, 5H, CH of Ar), 7.41
$(\mathrm{d}, J=8.4 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar$) .{ }^{13} \mathrm{C} \operatorname{NMR}\left(\mathrm{CDCl}_{3}\right)$ : 14.6, 19.1, 29.7, 54.4, 63.2, 67.7, 78.4, 99.0, 121.4, 127.2, 128.2 (2C), 129.2 (2C), 130.0 (2C), 131.3 (2C), 136.6 (2C). MS: Calcd for $\mathrm{C}_{20} \mathrm{H}_{25} \mathrm{BrNO}_{2}[\mathrm{M}+\mathrm{H}]^{+}$: 390.1. Found: 390.1. Purity LCMS: $>98 \%$ (rt: 2.24 min ).

5Cab: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.88\left(\mathrm{~m}, 3 \mathrm{H}, \mathrm{CH}_{3}\right.$ of hexyl), $1.1-1.7\left(\mathrm{~m}, 10 \mathrm{H}, \mathrm{CH}_{2}\right.$ of hexyl), $3.09\left(\mathrm{dd}, J_{1}=11.7 \mathrm{~Hz}\right.$ and $J_{2}=4.0 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.26\left(\mathrm{dd}, J_{1}=11.7 \mathrm{~Hz}\right.$ and $J_{2}=7.3 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.58$ and $3.81(2 \mathrm{~d}, J=$ $\left.14 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{NCH}_{2} \mathrm{Ph}\right), 3.95(\mathrm{~d}, J=7.7 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4), 4.17$ $\left(\operatorname{td}, J_{1}=7.7 \mathrm{~Hz}, J_{2}=7.7 \mathrm{~Hz}, J_{3}=4.0 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 5\right), 4.28$ $\left(\mathrm{dd}, J_{1}=6.6 \mathrm{~Hz}\right.$ and $\left.J_{2}=2.2 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 2\right), 7.12\left(\mathrm{dd}, J_{1}=\right.$ 7.0 Hz and $J_{2}=2.2 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar$), 7.22(\mathrm{~m}, 5 \mathrm{H}$, CH of Ar ), 7.42 (d, $J=8.4 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar$).{ }^{13} \mathrm{C}$ NMR ( $\mathrm{CDCl}_{3}$ ): 14.1, 22.6, 24.1, 29.3, 31.8, 34.0, 54.5, 63.2, $67.9,79.0,95.7,121.4,127.2,128.1$ (2C), 129.1 (2C), 129.9 (2C), 131.4 (2C), 136.6, 136.9. MS: Calcd for $\mathrm{C}_{23} \mathrm{H}_{31} \mathrm{BrNO}_{2}$ $[\mathrm{M}+\mathrm{H}]^{+}: 432.2$. Found: 390.1. Purity LCMS: 95\% (rt: 2.48 min ).

5Cac: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.93\left(\mathrm{~m}, 2 \mathrm{H}, 4-\mathrm{CH}_{2}\right.$ of cyclohexyl), 1.1-1.8 (m, 8H, $\mathrm{CH}_{2}$ of cyclohexyl), $1.95(\mathrm{~m}, 1 \mathrm{H}$, CH of cyclohexyl), 3.03 (dd, $J_{1}=11.4 \mathrm{~Hz}$ and $J_{2}=4.0 \mathrm{~Hz}$, $1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.27\left(\mathrm{dd}, J_{1}=11.4 \mathrm{~Hz}\right.$ and $J_{2}=7.7 \mathrm{~Hz}$, $1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.58$ and $3.80(2 \mathrm{~d}, J=13.9 \mathrm{~Hz}, 2 \mathrm{H}$, $\left.\mathrm{PhCH}_{2} \mathrm{~N}\right), 3.92(\mathrm{~d}, J=8.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4), 4.12(\mathrm{~d}, J=2.2$ $\mathrm{Hz}, 1 \mathrm{H}, \mathrm{H} 2$ ), 4.14 (td, ABX system, $1 \mathrm{H}, \mathrm{H} 5$ ), 7.09 (dd, $J_{1}$ $=6.6 \mathrm{~Hz}$ and $J_{2}=2.2 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar$), 7.22(\mathrm{~m}$, $5 \mathrm{H}, \mathrm{CH}$ of Ar$), 7.42$ (d, $J=8.4 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar$).{ }^{13} \mathrm{C}$ NMR ( $\mathrm{CDCl}_{3}$ ): 25.5, 26.0, 26.7, 29.8, 30.3, 40.1, 54.7, 63.2, 67.7, 78.6, 99.0, 121.4, 127.2, 128.0 (2C), 129.2 (2C), 129.9 (2C), 131.3 (2C), 136.7 (2C). MS: Calcd for $\mathrm{C}_{23} \mathrm{H}_{29} \mathrm{BrNO}_{2}$ $[\mathrm{M}+\mathrm{H}]^{+}$: 430.2. Found: 430.1. Purity LCMS: $>98 \%$ (rt: 2.43 min ).

5Cba: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.81\left(\mathrm{t}, J=7.1 \mathrm{~Hz}, 3 \mathrm{H}, \mathrm{CH}_{3}\right.$ of hexyl), $1.0-1.4\left(\mathrm{~m}, 14 \mathrm{H}, \mathrm{CH}_{2}\right.$ of hexyl and $\mathrm{CH}_{3}$ of isopropyl), $1.92\left(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right), 2.50\left(\mathrm{~m}, 2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{~N}\right)$, $3.03\left(\mathrm{dd}, J_{1}=11.6 \mathrm{~Hz}\right.$ and $J_{2}=4.0 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right)$, $3.20\left(\mathrm{dd}, J_{1}=11.6 \mathrm{~Hz}\right.$ and $J_{2}=7.9 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right)$, $3.90(\mathrm{~d}, J=8.3 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4), 4.07(\mathrm{~d}, J=2.8 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 2)$, $4.18\left(\mathrm{td}, J_{1}=8.1 \mathrm{~Hz}, J_{2}=7.9 \mathrm{~Hz}, J_{3}=4.0 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 5\right)$, $7.26(\mathrm{~d}, J=8.4 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar), $7.42(\mathrm{~d}, J=8.4$ $\mathrm{Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar$).{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): 13.9,15.0$, 19.1, 22.5, 27.1, 28.0, 30.6, 31.5, 51.8, 63.3, 69.0, 79.0, 99.6, 121.2, 129.8 (2C), 131.2 (2C), 138.6. MS: Calcd for $\mathrm{C}_{19} \mathrm{H}_{31}-$ $\mathrm{BrNO}_{2}[\mathrm{M}+\mathrm{H}]^{+}$: 384.2. Found: 384.2. Purity LCMS: $>98 \%$ (rt: 2.32 min ).

5Cbb: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.80\left(\mathrm{t}, J=7.0 \mathrm{~Hz}, 3 \mathrm{H}, \mathrm{CH}_{3}\right.$ of hexyl), $0.91\left(\mathrm{t}, J=7.2 \mathrm{~Hz}, 3 \mathrm{H}, \mathrm{CH}_{3}\right.$ of hexyl), $1.0-1.9$ ( $\mathrm{m}, 18 \mathrm{H}, \mathrm{CH}_{2}$ of both hexyl groups), $2.51\left(\mathrm{~m}, 2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{~N}\right.$ ), $3.09\left(\mathrm{dd}, J_{1}=11.6 \mathrm{~Hz}\right.$ and $J_{2}=4.0 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right)$, $3.17\left(\mathrm{dd}, J_{1}=11.6 \mathrm{~Hz}\right.$ and $J_{2}=7.7 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right)$, 3.87 (d, $J=7.9 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4), 4.17$ (m, 2H, H5 and H2), $7.22(\mathrm{~d}, J=8.4 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar$), 7.42(\mathrm{~d}, J=8.4$ $\mathrm{Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar$).{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): 14.0$ (2C) 22.5 (2C), 24.6, 27.0, 28.3, 29.5, 31.5, 31.9, 34.7, 51.9, 63.2, 68.8, 79.6, 96.2, 121.2, 129.7 (2C), 131.2 (2C), 138.8. MS: Calcd for $\mathrm{C}_{22} \mathrm{H}_{37} \mathrm{BrNO}_{2}[\mathrm{M}+\mathrm{H}]^{+}$: 426.2. Found: 426.2. Purity LCMS: >95\% (rt: 2.39 min ).

5Cbc: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.81\left(\mathrm{~m}, 5 \mathrm{H}, \mathrm{CH}_{3}\right.$ of hexyl and 4- $\mathrm{CH}_{2}$ of cyclohexyl), 1.0-1.9 (m, $16 \mathrm{H}, \mathrm{CH}_{2}$ of hexyl and $\mathrm{CH}_{2}$ of cyclohexyl), $2.05(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}$ of cyclohexyl), 2.50 $\left(\mathrm{m}, 2 \mathrm{H}, \mathrm{CH}_{2} \mathrm{~N}\right), 3.03\left(\mathrm{dd}, J_{1}=11.7 \mathrm{~Hz}\right.$ and $J_{2}=4.0 \mathrm{~Hz}$, $1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.18\left(\mathrm{dd}, J_{1}=11.7 \mathrm{~Hz}\right.$ and $J_{2}=7.9 \mathrm{~Hz}$, $1 \mathrm{H}, 1 \mathrm{H}$ of $\mathrm{CH}_{2} \mathrm{O}$ ), 3.87 (d, $J=8.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4$ ), 4.03 (d, $J$ $=2.6 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 2), 4.15\left(\mathrm{td}, J_{1}=8.1 \mathrm{~Hz}, J_{2}=7.9 \mathrm{~Hz}, J_{3}\right.$ $=4.0 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 5), 7.24(\mathrm{~d}, J=8.4 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar), $7.42(\mathrm{~d}, J=8.4 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar$) .{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): 14.0,22.5,25.8,26.2,26.7,26.8,27.1,28.0,29.8$, $31.5,40.9,51.9,63.2,68.8,79.2,99.4,121.2,129.8$ (2C), 131.2 (2C), 138.8. MS: Calcd for $\mathrm{C}_{22} \mathrm{H}_{35} \mathrm{BrNO}_{2}[\mathrm{M}+\mathrm{H}]^{+}$: 424.2. Found: 424.2. Purity LCMS: $>98 \%$ (rt: 2.54 min ).

5Cca: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.70$ and $0.76(2 \mathrm{~d}, J=6.6 \mathrm{~Hz}$, $6 \mathrm{H}, 2 \times \mathrm{CH}_{3}$ of isobutyl), 1.07 and $1.09(2 \mathrm{~d}, J=6.6$ and $7.0 \mathrm{~Hz}, 6 \mathrm{H}, 2 \times \mathrm{CH}_{3}$ of isopropyl), $1.43\left(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)$, $1.94\left(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right), 2.23\left(\mathrm{dd}, J_{1}=12.5 \mathrm{~Hz}\right.$ and $J_{2}=$ $9.1 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{~N}\right), 2.35\left(\mathrm{dd}, J_{1}=12.5 \mathrm{~Hz}\right.$ and $J_{2}=$ $5.9 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{~N}\right), 3.06\left(\mathrm{dd}, J_{1}=11.7 \mathrm{~Hz}\right.$ and $J_{2}=$ $4.0 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\mathrm{CH}_{2} \mathrm{O}$ ), $3.21\left(\mathrm{dd}, J_{1}=11.7 \mathrm{~Hz}\right.$ and $J_{2}=$ $7.9 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\mathrm{CH}_{2} \mathrm{O}$ ), 3.77 (d, $J=8.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4$ ), $3.99(\mathrm{~d}, J=2.9 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 2), 4.18$ (ABX system, $1 \mathrm{H}, \mathrm{H} 5$ ), $7.25(\mathrm{~d}, J=8.4 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar$), 7.41(\mathrm{~d}, J=8.4$ $\mathrm{Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar$) ;{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): 15.3,19.3,20.7$, $21.2,27.6,30.9,62.5,63.1,70.5,79.4,100.6,121.2,129.8$ (2C), 131.1 (2C), 139.4. MS: Calcd for $\mathrm{C}_{17} \mathrm{H}_{27} \mathrm{BrNO}_{2}[\mathrm{M}$ $+\mathrm{H}]^{+}: 356.1$. Found: 356.2. Purity LCMS: >98\% (rt: 2.27 $\min$ ).

5Ccb: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.69$ and $0.77(2 \mathrm{~d}, J=6.6$ and $7.0 \mathrm{~Hz}, 6 \mathrm{H}, 2 \times \mathrm{CH}_{3}$ of isobutyl), $0.90(\mathrm{t}, J=7.0 \mathrm{~Hz}, 3 \mathrm{H}$, $\mathrm{CH}_{3}$ of hexyl), 1.1-1.8 (m, 11H, $\mathrm{CH}_{2}$ of hexyl and $\left.\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right), 2.22\left(\mathrm{dd}, J_{1}=12.5 \mathrm{~Hz}\right.$ and $J_{2}=9.9 \mathrm{~Hz}, 1 \mathrm{H}$, 1 H of $\mathrm{CH}_{2} \mathrm{~N}$ ), $2.37\left(\mathrm{dd}, J_{1}=12.5 \mathrm{~Hz}\right.$ and $J_{2}=5.5 \mathrm{~Hz}, 1 \mathrm{H}$, 1 H of $\left.\mathrm{CH}_{2} \mathrm{~N}\right), 3.10\left(\mathrm{dd}, J_{1}=11.7 \mathrm{~Hz}\right.$ and $J_{2}=4.0 \mathrm{~Hz}, 1 \mathrm{H}$, 1 H of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.16\left(\mathrm{dd}, J_{1}=11.7 \mathrm{~Hz}\right.$ and $J_{2}=7.7 \mathrm{~Hz}, 1 \mathrm{H}$, 1 H of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.77(\mathrm{~d}, J=7.7 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4), 4.13\left(\mathrm{dd}, J_{1}=\right.$ 7.3 Hz and $\left.J_{2}=2.2 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 2\right), 4.17\left(\mathrm{td}, J_{1}=7.7 \mathrm{~Hz}, J_{2}\right.$ $\left.=7.7 \mathrm{~Hz}, J_{3}=4.0 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 5\right), 7.22(\mathrm{~d}, J=8.4 \mathrm{~Hz}, 2 \mathrm{H}$, $2 \times \mathrm{CH}$ of Ar$), 7.41(\mathrm{~d}, J=8.4 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar$)$. ${ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): 14.1,20.6,20.9,22.6,24.8,27.6,29.5$, $31.9,34.9,62.0,63.0,70.1,79.9,97.1,121.1,129.8$ (2C), 131.1 (2C), 139.4. MS: Calcd for $\mathrm{C}_{20} \mathrm{H}_{33} \mathrm{BrNO}_{2}[\mathrm{M}+\mathrm{H}]^{+}$: 398.2. Found: 398.2. Purity LCMS: $>98 \%$ (rt: 2.53 min ).

5Ccc: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.69$ and $0.75(2 \mathrm{~d}, J=6.5$ and $6.8 \mathrm{~Hz}, 6 \mathrm{H}, 2 \times \mathrm{CH}_{3}$ of isobutyl), $1.0-1.9\left(\mathrm{~m}, 11 \mathrm{H}, \mathrm{CH}_{2}\right.$ of cyclohexyl and $\left.\mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right), 2.13(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}$ of cyclohexyl), $2.24\left(\mathrm{dd}, J_{1}=12.3 \mathrm{~Hz}\right.$ and $J_{2}=9.1 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{~N}\right)$, $2.33\left(\mathrm{dd}, J_{1}=12.3 \mathrm{~Hz}\right.$ and $J_{2}=5.1 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{~N}\right)$, $3.06\left(\mathrm{dd}, J_{1}=11.7 \mathrm{~Hz}\right.$ and $J_{2}=4.1 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right)$, $3.22\left(\mathrm{~m}, 1 \mathrm{H}, 1 \mathrm{H}\right.$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.75(\mathrm{~d}, J=7.9 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4)$, $3.95(\mathrm{~d}, J=2.6 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 2), 4.16\left(\mathrm{td}, J_{1}=8.0 \mathrm{~Hz}, J_{2}=\right.$ $\left.7.7 \mathrm{~Hz}, J_{3}=4.0 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 5\right), 7.23(\mathrm{~d}, J=8.4 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times$ CH of Ar ), $7.40(\mathrm{~d}, J=8.4 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar$) .{ }^{13} \mathrm{C}$ NMR ( $\mathrm{CDCl}_{3}$ ): 20.6, 21.1, 26.0, 26.2, 26.8, 27.6, 29.9, 30.2, $41.1,62.5,63.0,70.2,79.5,100.3,121.0,129.8$ (2C), 131.0 (2C), 139.5. MS: Calcd for $\mathrm{C}_{20} \mathrm{H}_{31} \mathrm{BrNO}_{2}[\mathrm{M}+\mathrm{H}]^{+}: 396.2$. Found: 396.2. Purity LCMS: 87\% (rt: 2.48 min ).

5Cda: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.97$ and $1.02(2 \mathrm{~d}, J=6.6$ and $7.3 \mathrm{~Hz}, 6 \mathrm{H}, 2 \times \mathrm{CH}_{3}$ of isopropyl), $1.75\left(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}\left(\mathrm{CH}_{3}\right)_{2}\right)$,
$3.02\left(\mathrm{dd}, J_{1}=11.5 \mathrm{~Hz}\right.$ and $J_{2}=4.0 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right)$, $3.28\left(\mathrm{dd}, J_{1}=11.5 \mathrm{~Hz}\right.$ and $J_{2}=7.9 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right)$, 3.55 and $3.72\left(2 \mathrm{~d}, J=13.9 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{ArCH}_{2} \mathrm{~N}\right), 3.77(\mathrm{~s}, 3 \mathrm{H}$, $\mathrm{CH}_{3} \mathrm{O}$ ), 3.94 (d, $J=8.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4$ ), 4.14 (m, 2H, H5 and $\mathrm{H} 2), 6.74(\mathrm{~d}, J=8.8 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar), $6.97(\mathrm{~d}, J=$ $8.8 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar$), 7.22(\mathrm{~d}, J=8.4 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times$ CH of Ar ), 7.41 (d, $J=8.4 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar ). ${ }^{13} \mathrm{C}$ NMR ( $\mathrm{CDCl}_{3}$ ): 14.6, 19.1, 29.6, 53.4, 55.2, 63.3, 67.4, 78.3, 98.6, 113.4 (2C), 121.3, 128.4, 129.8 (2C), 129.9 (2C), 131.3 (2C), 136.6, 158.8. MS: Calcd for $\mathrm{C}_{21} \mathrm{H}_{27} \mathrm{BrNO}_{3}[\mathrm{M}+\mathrm{H}]^{+}$: 420.1. Found: 420.2. Purity LCMS: $>98 \%$ (rt: 2.17 min ).

5Cdb: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.89\left(\mathrm{t}, J=7.1 \mathrm{~Hz}, 3 \mathrm{H}, \mathrm{CH}_{3}\right.$ of hexyl), 1.2-1.7 (m, 10H, $\mathrm{CH}_{2}$ of hexyl), $3.08\left(\mathrm{dd}, J_{1}=\right.$ 11.6 Hz and $J_{2}=4.0 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.25\left(\mathrm{dd}, J_{1}=\right.$ 11.6 Hz and $J_{2}=7.3 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.54$ and 3.75 ( $2 \mathrm{~d}, J=14 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{ArCH}_{2} \mathrm{~N}$ ), $3.77\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{CH}_{3} \mathrm{O}\right), 3.93(\mathrm{~d}$, $J=8.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4), 4.14(\mathrm{ABX}$ system, $1 \mathrm{H}, \mathrm{H} 5), 4.26(\mathrm{dd}$, $J_{1}=6.3 \mathrm{~Hz}$ and $\left.J_{2}=2.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 2\right), 6.75(\mathrm{~d}, J=8.6 \mathrm{~Hz}$, $2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar$), 7.00(\mathrm{~d}, J=8.6 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar), $7.23(\mathrm{~d}, J=8.4 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar$), 7.43(\mathrm{~d}, J=$ $8.4 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar$).{ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): 14.1,22.6$, $24.1,29.3,31.8,34.0,53.5,55.2,63.3,67.6,78.9,95.4,113.5$ (2C), 121.4, 128.7, 129.9 (2C), 130.3 (2C), 131.4 (2C), 136.6, 158.8. MS: Calcd for $\mathrm{C}_{24} \mathrm{H}_{33} \mathrm{BrNO}_{3}[\mathrm{M}+\mathrm{H}]^{+}$: 462.2. Found: 462.2. Purity LCMS: >98\% (rt: 2.35 min ).

5Cdc: ${ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}\right): 0.93\left(\mathrm{t}_{\text {app }}, J=7.3 \mathrm{~Hz}, 2 \mathrm{H}\right.$, 4- $\mathrm{CH}_{2}$ of cyclohexyl), $1.0-1.9$ (m, $8 \mathrm{H}, \mathrm{CH}_{2}$ of cyclohexyl), $1.96\left(\mathrm{~m}, 1 \mathrm{H}, \mathrm{CH}\right.$ of cyclohexyl), $3.02\left(\mathrm{dd}, J_{1}=11.4 \mathrm{~Hz}\right.$ and $J_{2}=4.0 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.26\left(\mathrm{dd}, J_{1}=11.7 \mathrm{~Hz}\right.$ and $J_{2}=7.7 \mathrm{~Hz}, 1 \mathrm{H}, 1 \mathrm{H}$ of $\left.\mathrm{CH}_{2} \mathrm{O}\right), 3.55$ and $3.72(2 \mathrm{~d}, J=$ $13.9 \mathrm{~Hz}, 2 \mathrm{H}, \mathrm{ArCH}_{2} \mathrm{~N}$ ), $3.76\left(\mathrm{~s}, 3 \mathrm{H}, \mathrm{CH}_{3} \mathrm{O}\right), 3.90(\mathrm{~d}, J=$ $8.1 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 4), 4.11$ (d, $J=2.2 \mathrm{~Hz}, 1 \mathrm{H}, \mathrm{H} 2$ ), 4.12 (ABX system, $1 \mathrm{H}, \mathrm{H} 5), 6.74(\mathrm{~d}, J=8.6 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar$)$, $6.98(\mathrm{~d}, J=8.6 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar), $7.21(\mathrm{~d}, J=8.4$ $\mathrm{Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar ), $7.41(\mathrm{~d}, J=8.4 \mathrm{~Hz}, 2 \mathrm{H}, 2 \times \mathrm{CH}$ of Ar). ${ }^{13} \mathrm{C}$ NMR $\left(\mathrm{CDCl}_{3}\right): 25.4,26.1,26.7,26.8,29.8,40.0$, $53.6,55.3,63.2,67.3,78.5,98.5,113.3$ (2C), 121.3, 128.5, 130.0 (2C), 130.4 (2C), 131.3 (2C), 136.7, 158.8. MS: Calcd for $\mathrm{C}_{24} \mathrm{H}_{31} \mathrm{BrNO}_{3}[\mathrm{M}+\mathrm{H}]^{+}$: 460.2 . Found: 460.2. Purity LCMS: >98\% (rt: 2.35 min ).

Acknowledgment. This work was supported by the NIH (GM56154, K.D.J.), The Skaggs Institute for Chemical Biology (K.D.J.), Aventis Pharmaceutical Company (K.D.J. and P.W.), and NSERC (Natural Sciences and Engineering Research Council of Canada, for a fellowship to M.R.T). The authors also thank Dr. William A. Metz of Aventis Research Center for coordinating the Aventis-Scripps collaboration.

Supporting Information Available. Spectra of products. This material is available free of charge via the Internet at http://pubs.acs.org.

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[^1]:    ${ }^{a}$ Based on mass recovery of the crude product after cleavage from the PS-DES resin. ${ }^{b}$ Determined by LCMS. ${ }^{c}$ Determined by ${ }^{1} \mathrm{H}$

